

advanced FLOW engineering Instruction Manual P/N: 77-63001

Make: Ford Model: F-250 Year: 2008-2010 Engine: V8-6.4L (td) Power Stroke Make: Ford Model: F-350 Year: 2008-2010 Engine: V8-6.4L (td) Power Stroke Make: Ford Model: F-450 Year: 2008-2010 Engine: V8-6.4L (td) Power Stroke Make: Ford Model: F-550 Year: 2008-2010 Engine: V8-6.4L (td) Power Stroke





- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- If you are missing any of the components, call customer support at 951-493-7100.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Disconnect the negative battery terminal before proceeding.
- Retain factory parts for future use.

Label	Qty.	Description	Part Number
А	1	Module	R77-63001
В	1	Harness	AFE-10-305
С	2	Velcro (2 inches)	05-01244
D	8	Cable Ties	05-60167

Note: Legal in California for use on race vehicles only. The use of this device on vehicles used on public streets or highways is strictly prohibited in California and others states that have adopted California emission regulations.



REMOVAL



SLEEP MODE

Figure A

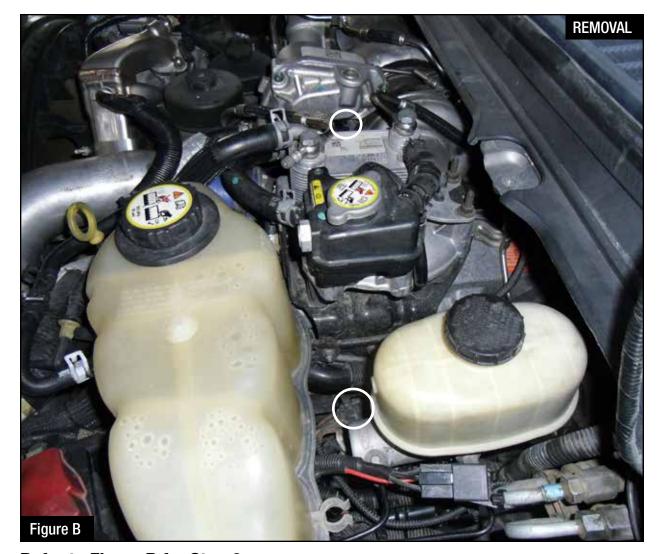
Refer to Figure A for Step 1.

Step 1: Before installing the aFe Power Module you must place your vehicle's ECU in sleep mode. In order to place your vehicles ECU in sleep mode you will need to do the following:

- -If the engine is cold, open the hood, close the doors, lock the car and wait 30 seconds
- -If the engine is warm, open the hood, close the doors, lock the car and wait 20 minutes
- -If the engine is warm and you can't wait 20 minutes, disconnect the batter



Note: Do NOT open the doors or start the vehicle while one of the sensors is disconnected. This could cause a check engine light.



Refer to Figure B for Step 2.

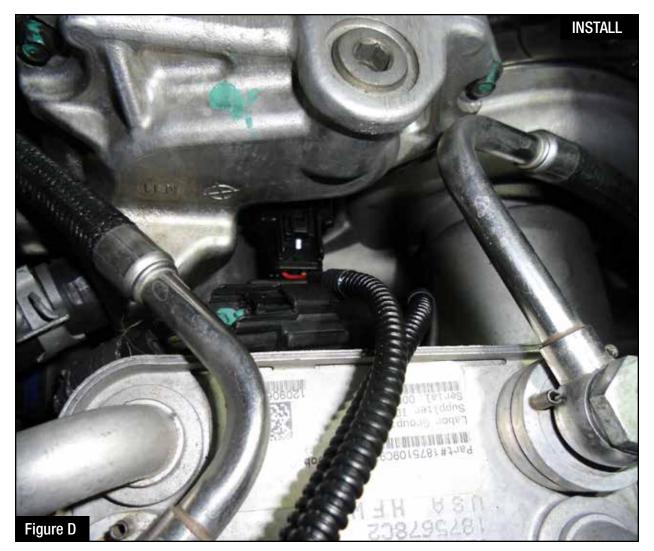
Step 2: Locate the turbo vane actuator and master cylinder pressure connectors. The turbo vane actuator connection is on the actuator itself, near the fuel cooler. The master cylinder pressure switch connection is on the bottom of the master cylinder.





Refer to Figure C for Step 3.

Step 3: Locate and disconnect the turbo vane actuator connector, by pressing down on the locking tab and sliding the connector out. Plug the female connector of the aFe harness to the turbo vane actuator, and then connect the male connector of the aFe harness to the female connector of the factory harness.



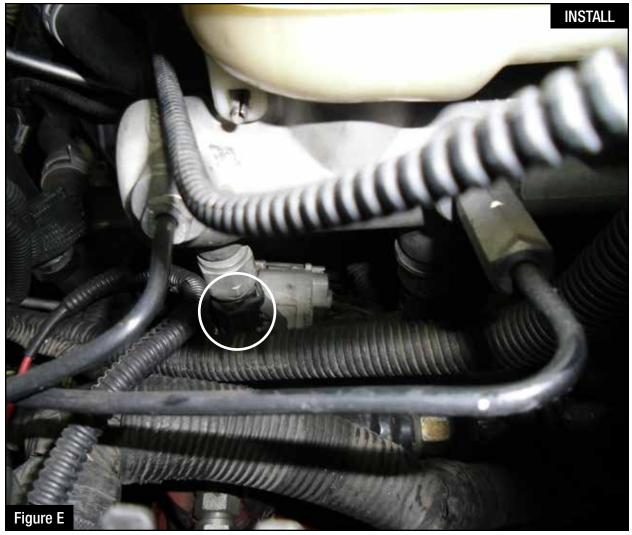
Refer to Figures D for Step 4.

Step 4: Check with the picture to make sure the connectors are correctly connected.



Note: Make sure connections are fully engaged and not reversed. Usually, connectors make a snapping sound when fully engaged.





Refer to Figure E for Step 5.

Step 5: Locate and disconnect the master cylinder pressure switch connector, by pressing down on the locking tab and sliding the connector out. Plug the female connector of the aFe harness to the master cylinder pressure switch connector, and then connect the male connector of the module to the female connector of the OE harness.



Note: There are two connections on the bottom of the master cylinder, make sure to use connector towards the front of the vehicle.



Refer to Figure F for Step 6.

Step 6: Check with the picture to make sure the connectors are correctly connected.



Note: Make sure connections are fully engaged and not reversed. Usually, connectors make a snapping sound when fully engaged.





Refer to Figure G for Step 7.

Step 7: Route the single wire from the module harness to the inside of the cab through the main grommet in the firewall.



Refer to Figure H for Step 8.

Step 8: Locate the purple and white wire coming from the connector at the top of the brake pedal, and splice in to this wire using the supplied posi-tap.





Refer to Figure I for Steps 9-11.

Step 9: Secure the module in a safe location, such as on top of the battery, using the provided Velcro.

Step 10: Connect the harness to the module.

Step 11: Secure the wiring harness away from any extreme heat or moving parts, using the provided ties.



Note: The installation of the BrakeLogic module is complete, keep reading to learn how to use it.



Refer to Figure J for Steps 12-13.

Step 12: To turn the BrakeLogic module on simply activate Tow/Haul mode with the button at the end of the shift lever.

Step 13: When you want to activate engine braking, such as when driving down a hill while towing, tap the brake pedal, you will notice increased engine braking as well as the transmission downshifting to help maintain a lower speed. To deactivate engine braking, simply hit the gas pedal. Thank you for choosing aFe POWER.



Intercooler



P/N: 46-20071

Front Differential Cover



P/N: 46-70082-WL (w/ 0il) 46-70082 (Blk) 46-70080 (RAW)

Transmission Pan Cover



P/N: 46-70122 (Blk) 46-70120 (RAW)

Rear Differential Cover



P/N: 46-70022-WL (w/ 0il) 46-70022 (Blk) 46-70020 (RAW)

Air Intake System



P/N: 50-73004 (P10R) 51-73004 (PDS) Diesel Fuel System



P/N: 42-13031 (Full-time) 42-13032 (Part-time)

Sprint Booster



P/N: 77-13001

Oil Cap



P/N: 79-12005

Exhaust System



P/N: 49-03054-P (Pol) 49-03054-B (Blk) Exhaust Race Pipe



P/N: 49-03010

Fuel Filter



P/N: 44-FF013

OER Air Filter



P/N: 10-10107 (P5R) 11-10107 (PDS) 71-10107 (PG7)

To purchase any of the items above, view airflow charts, dyno graphs, photos, and video please go to aFepower.com.

Warranty

General Terms:

- aFe warrants their products to be free from manufacturer's defects due to workmanship and material.
- This warranty applies only to the original purchaser of the product and is non-transferrable.
- Proof of purchase of the aFe product is required for all warranty claims.
- Warranty is valid provided aFe instructions for installation and/or cleaning were properly followed.
- Proper maintenance with regular inspections of product is required to insure warranty coverage.
- Damage due to improper installation, abuse, unauthorized repair or alteration is not warranted.
- Incidental or consequential damages or cost, including installation and removal of part, incurred due to failure of aFe
 product is not covered under this warranty.
- All warranty is limited to the repair and/or replacement of the aFe part. To request Return Goods Authorization
 ("RGA"), email RGA@afepower.com or call (951)493-7100. Upon receipt of the RGA, you must return the product
 to the address provided in the RGA, freight prepaid and accompanied with a dated proof of purchase and the RGA.
 Upon receipt of the defective product and upon verification of proof of purchase, aFe will either repair or replace the
 defective product within a reasonable time, not to exceed thirty days.

Product Category	P/N Prefix	Warranty duration
Direct OE Replacement Filters	10, 11, 30, 31, 71, 73	Life of the vehicle
Racing Filters	18	1 year
Universal	21, 24, 72,TF	2 years
Air Intake Systems	50, 51, 54, 55, 75,TR.TA,TL	2 years
Exhaust Systems	49	2 years
Intercoolers & Intercooler Tubes	46-2	2 years
Intake Manifolds	46-1	2 years
Differential Cover	46-7	Life of the vehicle
Exhaust Manifolds	46	2 years
Throttle Body Spacers	46-3	2 years
Fluid Filters	44	90 days
Pre-Filters	28	2 years
Heavy Duty OE Replacement	70	2 years
PowerSports OE Replacement	81, 87	2 years
PowerSports Intake Systems	85	2 years
Tuners	77	1 year

No other warranty expressed or implied applies nor is any person or advanced FLOW engineering authorized to assume any other warranty. Some States do not allow the exclusion or limitation of incidental or consequential damages or do not allow limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.



advanced FLOW engineering, inc.

252 Granite Street Corona, CA 92879 TEL: 951.493.7100 TECH: 951.493.7134 E-Mail:Tech@aFepower.com