



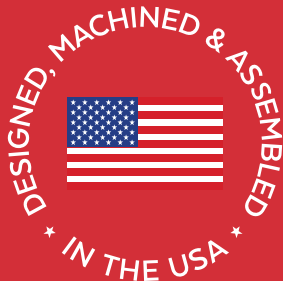
TITANIUM SIGNATURE SERIES INSTALLATION MANUAL

ALL 1/2" FUEL PORTS

APPLICATION:



- NDTSF15180F140G
(140GPH @ 60-65 PSI)
- NDTSF15250F220G
(220GPH @ 60-65 PSI)
- NDTSF15290F240G
(240GPH @ 60-65 PSI)



- Powerstroke 7.3L
Bypassing the Factory Lift Pump
2000-2003
Excursion
- Powerstroke 6.0L
Bypassing the Factory Lift Pump
2003-2005
Excursion





www.fassride.com

(866) 769.3747

Thank you for choosing FASS, from Diesel Performance Products, Inc.

FASS specializes in building extremely high-quality fuel products. We have earned an unsurpassed reputation for excellence in our industry by using only the highest-quality American-made components. In order to support our American workers and our American economy, more than 98+ percent of our products are manufactured completely in the United States.

Of course, that dedication to excellence comes at a price, but it is important to remember that price does not dictate quality-quality dictates price! We will never compromise by using cheaper, foreign-made components, like so many of our competitors do.

Customer satisfaction is our top priority and we strive always to provide outstanding customer service. Our Research and Development department, in conjunction with our Dealer Support Department, continually searches for ways to improve quality, expand our product line, and provide superb support. Our exclusive ViP Network ensures that customers receive the proper products and support at the local level. The extended lifetime warranty is only available on products purchased from the network. There is no warranty on products not purchased outside the network.

IMPORTANT:

In order to qualify for the lifetime extended warranty, your product registration form and proof of purchase from an authorized dealer must be submitted to FASS Fuel Systems within 30 days of purchase. Failure to comply will void the warranty. We have the right to deny any warranty believed to be false, altered or purchased through an unauthorized or terminated dealer. A current list of authorized dealers can be found on our website, FASSRide.com.

The complete conditions of the Limitation of Warranty can be found in the back of this manual, and FASSRide.com.

**For more information,
contact Technical Support:
Diesel Performance Products, Inc.
16234 State Hwy O.
Marthasville, MO 63357
636-433-5410**



WARNING!

This product has NO WARRANTY unless:

1. It has been purchased from an **Authorized or **ViP FASS Dealer**. If in doubt, check www.FASSRide.com.**

2. It is registered within thirty (30) days of purchase.

Other conditions may apply. Please see full warranty information.

***NOTE:* Warranty is **void** if product was purchased below FASS website advertised pricing.**

ATTENTION!

Before you begin installation

Register for your Warranty ONLINE at

<https://www.fassride.com/register-a-warranty/>

No online access, call our TECH Support at

1-866-769-3747

FOLLOW THESE STEPS TO ENSURE A SIMPLE, CORRECT INSTALLATION OF YOUR NEW TITANIUM FUEL SYSTEM

ATTENTION:

Be sure to identify the proper FASS System and fuel line configuration. For help, our product finder can be found at www.FASSride.com. Follow the instructions to see fuel line detail.

1 Pay close attention to ALL WARNINGS

Read all instructions before starting
2 installation of this product.

3 Inventory the package components. Notify the place of purchase immediately of any parts missing or damaged.

4 The installation recommendations contained within are guidelines. Use good judgment and take into consideration your vehicle's accessories.

5 For best results in accuracy and efficiency (due to training, communication, and our relationship with our dealer network), we recommend a VIP FASS dealer for the installation. They are prepared to install the FASS fuel pumps with the most efficiency. If a situation or problem arises during the installation, the dealer is prepared to handle it. Diesel Performance Products, Inc. is not responsible for any installation mistakes.

6 If you have any questions or concerns that cannot be addressed with your dealer, email or call FASS.

If any installation procedure is uncertain, contact FASS technical support. Call customer service at 636-433-5410, or send us an e-mail: techsupport@FASSride.com with the following information:

Your name, address and daytime phone number

Model

(NDTSF15180F140G) or (NDTSF15250F220G) or (NDTSF15290F240G)

Last 6 digits of vehicles' VIN

Date of purchase

Nature of Your Concern

Serial number

Serial # >



INSTALLATION MANUAL

TSF15180F140G

TSF15250F220G

TSF15290F240G

RECOMMENDED APPLICATION

NDTSF15180F140G: Powerstroke 2000-2005 with stock - 700 horsepower

NDTSF15250F220G: Powerstroke 2000-2005 with 700-1100 horsepower

NDTSF15290F240G: Powerstroke 2000-2005 with 1100-1500 horsepower

- 1. Read all instructions before starting installation of this product!**
- 2. Installing the improper FASS Pump can cause severe engine damage.**
- 3. Secure vehicle from ROLLING!**
- 4. Cab and Chassis may require modifications**
- 5. Consult vehicle's manufacturers' instructions concerning the electrical system before attempting any electrical connections.**
- 6. Flush and clean all brass fittings and fuel line from debris.**
- 7. Keep debris from entering the internals of the system during installation. Getting debris in the water separator nipple can lock up the motor. If the motor does lock up from debris call FASS for technical assistance.**



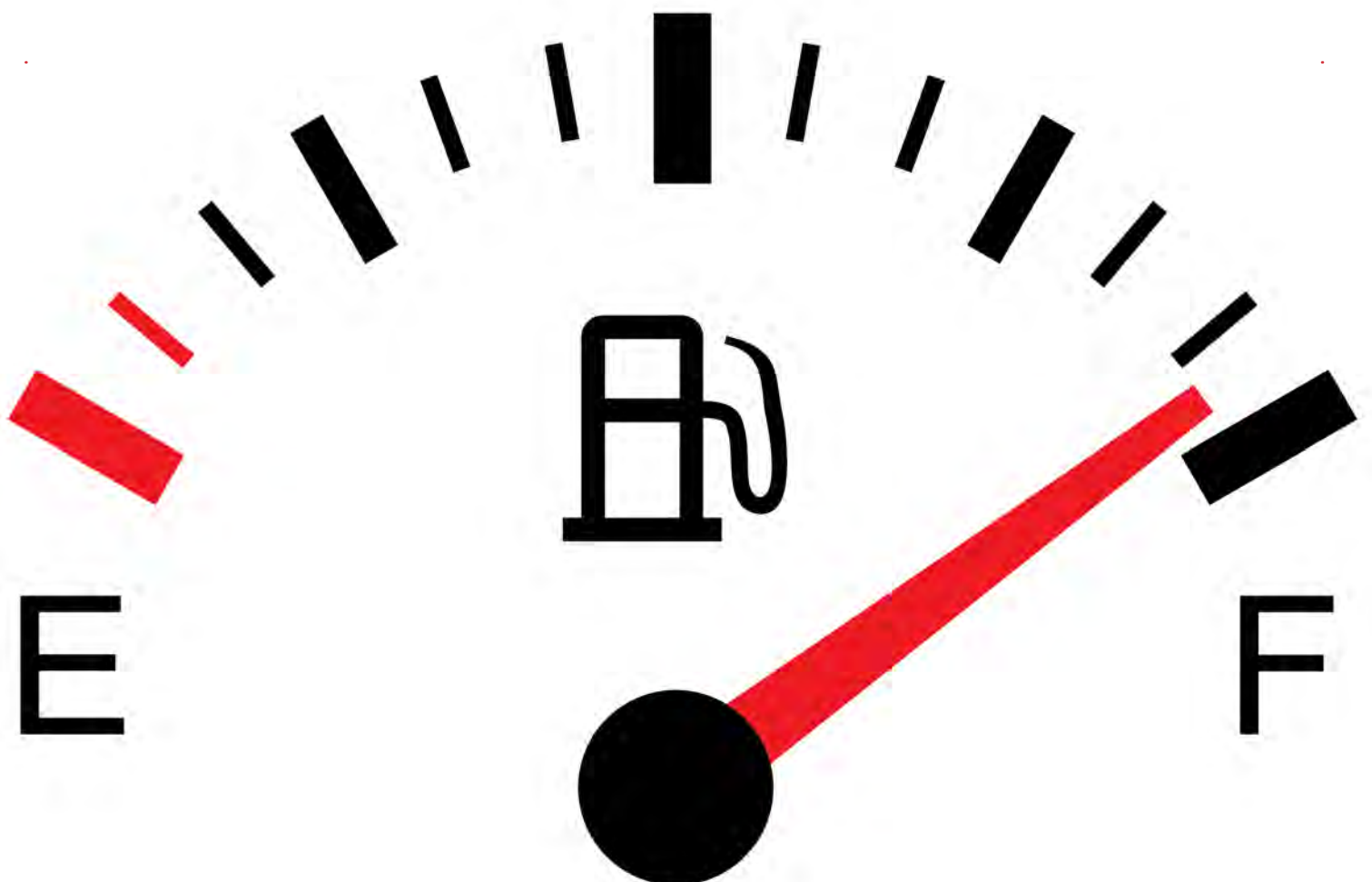
- 9. Wear safety glasses when operating power tools such as drills and grinders or when using a punch or chisel.**
- 10. Properly secure lines to prevent chaffing.**

BEFORE STARTING THE INSTALLATION PROCESS LUBRICATE THE BED BOLT WITH WD-40 TO HELP WITH INSTALLATION



WARNING!

Always be sure to fill the fuel tank to full after a new FASS installation. Failure to do so can result in excessive sound output, or priming issues!



TITANIUM SIGNATURE SERIES

140 GPH 220 GPH 240 GPH

60-65 PSI (Approximately)

Note: Going over 100 PSI WILL void warranty.

Rear View



Front View



PUMP GUIDE:

- 1. "E" To Engine**
- 2. "R" Return to Tank**
- 3. Serial Number**
- 4. "T" Fuel Inlet**
- 5. Electric Heater Ports**
- 6. "G" Gauge Port**

INSTALLATION GUIDE:

- Step 1. Install Electrical Harness**
- Step 2. Mount the FASS**
- Step 3. Sump Installation**
- Step 4. Fuel Line Installation**
- Step 5. Review Installation**

TITANIUM
SIGNATURE SERIES
140 GPH 220 GPH 240 GPH

60-65 PSI (Approximately)

Note: Going over 100 PSI WILL void warranty.

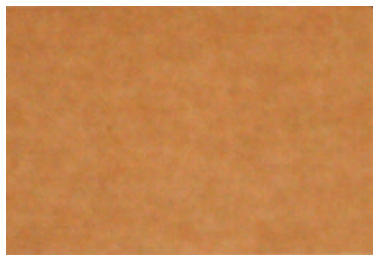
NOTE: WARRANTY MAY BE VOID IF SILICONE BAND IS REMOVED FROM MOTOR!!

The silicone band is in place to retain motor wires, preventing damage to the electric motor.



CONTENTS

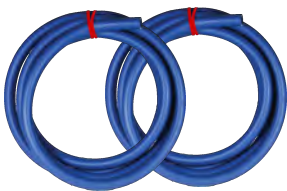
NOTE: Owner's Manual available for download on our website,
www.FASSride.com



MP-9086-ND



PFB-2001C



(2) FL-1002x9'



WH-1006-3



FL-1058X12



PBR-2002



PFB-2002

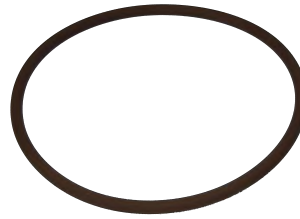
MOUNTING PACKAGE CONTENTS



SP-5501



SC-5501



OR-350VITON



O424860

SHCS 3/8"-16x2"



PL-1010



PL-1004



TWO(2) PLB-12516



PLB-1238



ONE (1) PL-1058



ONE (1) 10-300



TWO (2) PL-1005



10-302



TWO(2) RING TERMINAL



**HEX BOLT 1/2"
-20x13/4"**



1/2" WASHER



46251

**ADD-A-CIRCUIT
46044**



CABLE TIES



**FOUR(4)
3/8"
WASHERS**



**FOUR(4) HEX BOLT 3/8"
-16x11/2"**



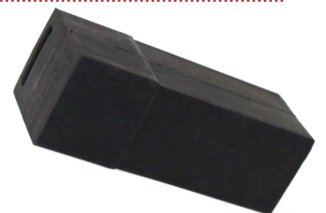
**THREE(3) HEX BOLT
1/4" -20x13/4"**



**FOUR(4) LOCKING
NUT 3/8"**



THREE(3) WA-1001D

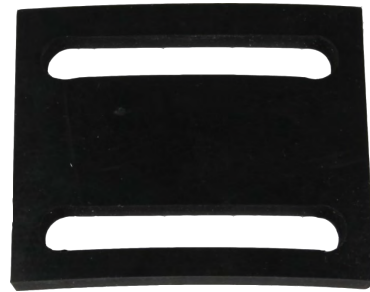


RELAY COVER

MOUNTING PACKAGE CONTENTS



RS-2001



RS-2002



RS-2001C



DIELECTRIC GREASE



**TWO (2)
OR-017**



OR-030

**NOTE: THESE SPARE BASE O-RINGS ARE INCLUDED
WITH THE KIT IN THE EVENT OF A PINCHED O-RING
DURING ASSEMBLY**

STEP 1:
INSTALL ELECTRICAL HARNESS

The installation of the electrical harness is done first, allowing power to be applied to the pump for lubrication purposes later in the installation.

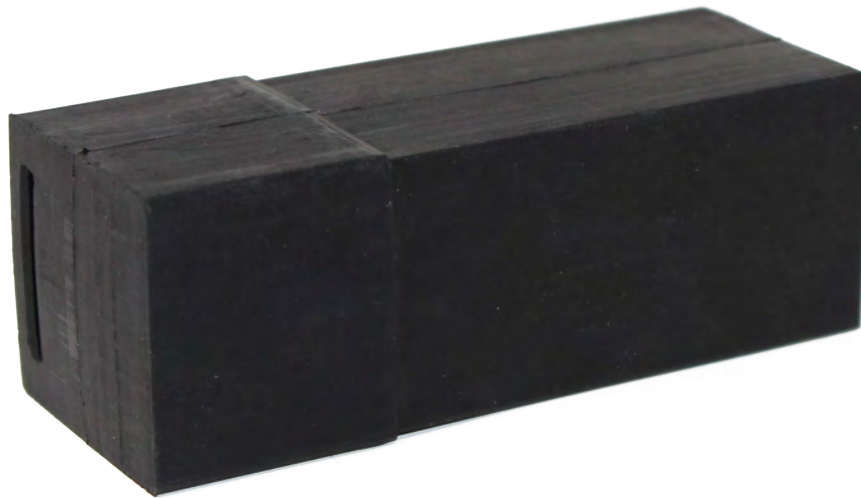
**NOTE: USE SUPPLIED DIELECTRIC GREASE
SPARINGLY ON ALL ELECTRICAL
CONNECTIONS!**



STEP 1:
INSTALL ELECTRICAL HARNESS

The installation of the electrical harness is done first, allowing power to be applied to the pump for lubrication purposes later in the installation.

Install the Relay Cover onto the relay on the FASS harness.



STEP 1:
INSTALL ELECTRICAL HARNESS

**NOTE: BE SURE TO INSTALL THE SUPPLIED
30 AMP FUSE INTO THE FASS WIRING
HARNESS!!**



STEP 1: **INSTALL ELECTRICAL HARNESS**

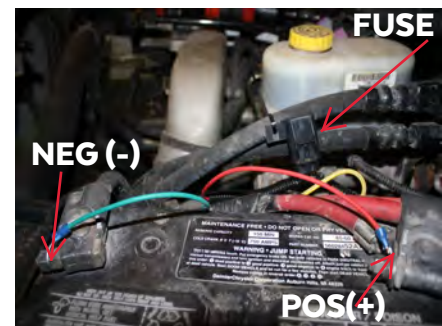
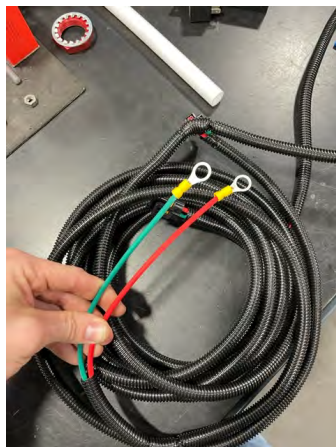
A. On the engine side of the fire wall locate a cab access port and rout the single red wire of WH-1006-3 through the fire wall using an existing OEM grommet. (Keep this wire away from moving parts such as the steering column.)



B. Using a wire stripping tool remove excess insulation off the paired RED and GREEN wires of the WH-1006-3.



C. Crimp the ring terminals to the red and green wires of the WH-1006-3 Wire Harness. Attach the red wire to the positive terminal of the battery and the green wire to the negative terminal. The use of a corrosion preventative on the electrical connections is recommended.

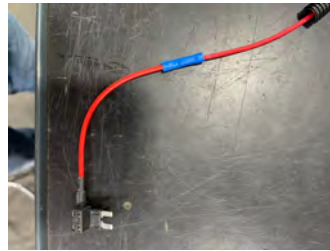


STEP 1: **INSTALL ELECTRICAL HARNESS**

D. Secure Relay in an upright position as shown. (To prevent moisture from entering, apply dielectric grease to relay pigtail.)



E. Using a wire crimping tool, connect the 46044 to the RED single wire of WH-1006-3. Remove a fuse (maximum of 10A) that is "hot" when the key is on. Use a test probe to locate the "hot side" of the circuit in the fuse block. Install the fuse tap into the open location. Install the pulled fuse into the open space on the fuse tap. Disconnect the vehicles battery and continue installation.



Remove



Remove



Key on test



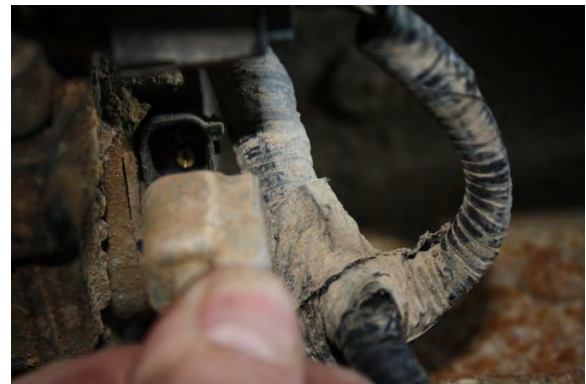
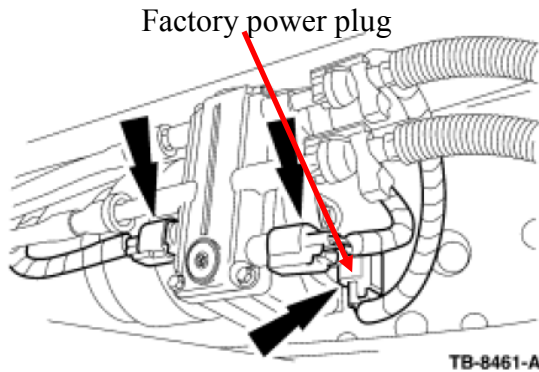
STEP 1: **INSTALL ELECTRICAL HARNESS**

1999-2003 WITH 7.3 POWERSTROKE

- A. Disconnect power supply wire from the OEM lift pump, be sure to isolate the any exposed wire/terminals with electrical tape or heat shrink.

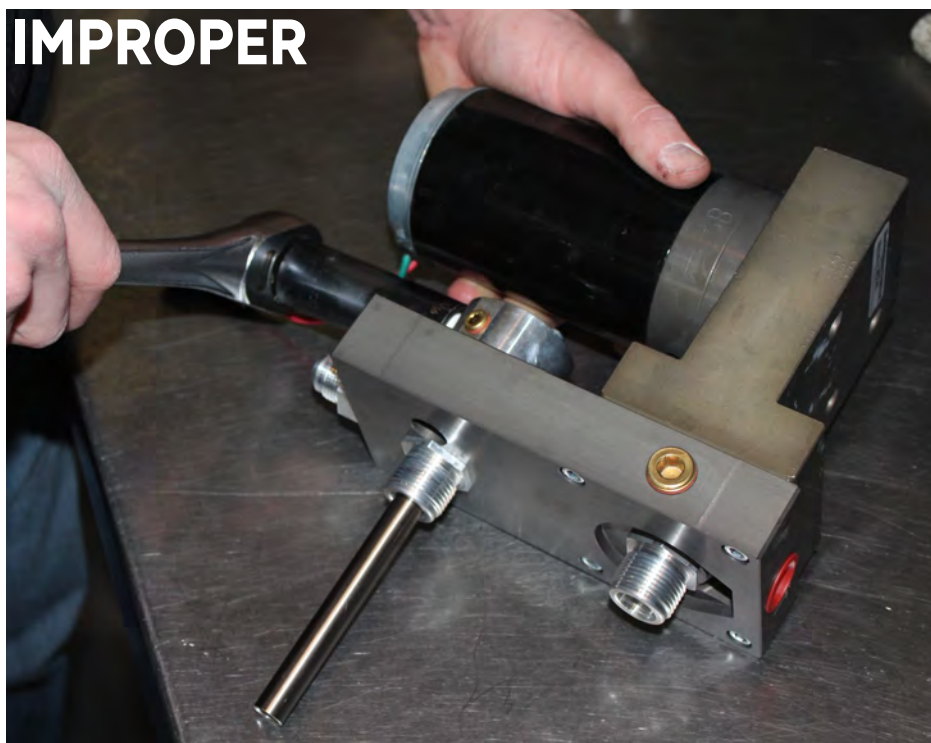
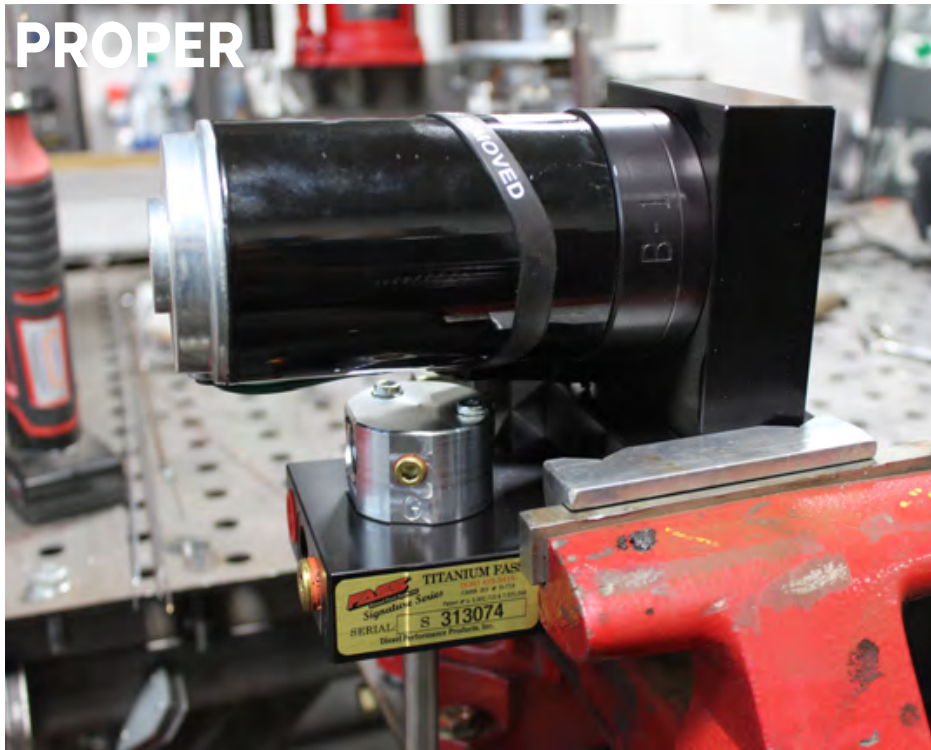


2003-2007 WITH 6.0L POWERSTROKE



NOTE:

ATTENTION: While installing fittings into Titanium pump **DO NOT** Apply side pressure to draw tube of pump

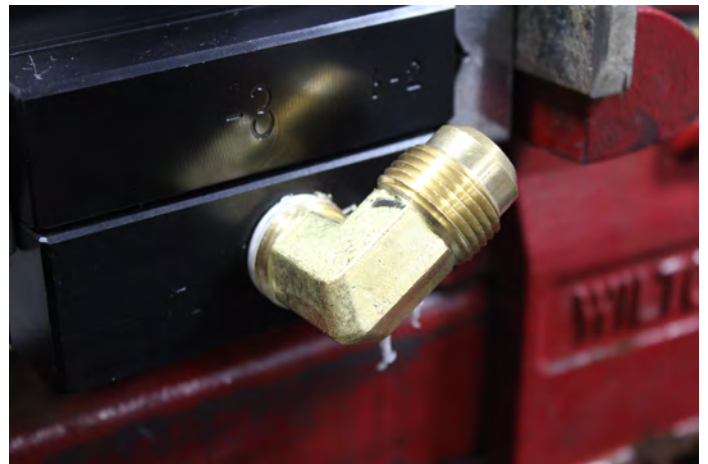


STEP 2: **MOUNT FUEL SYSTEM**

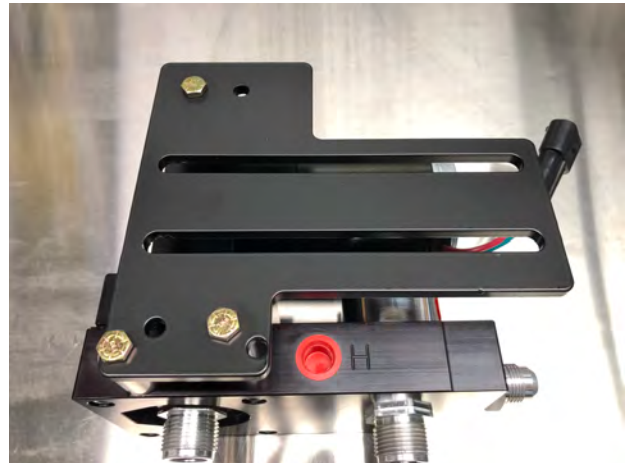
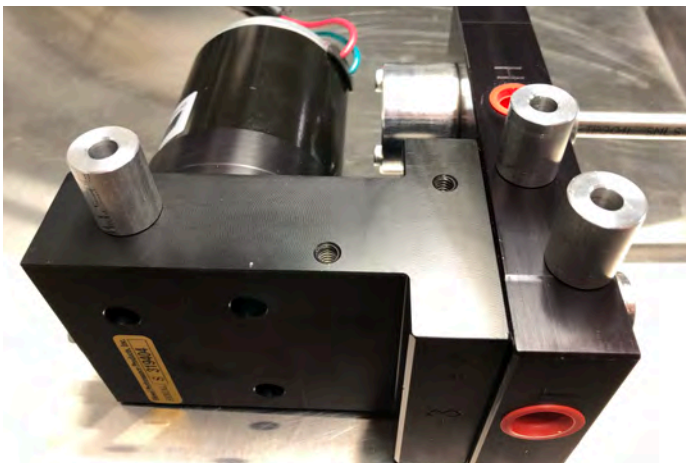
NOTE: Before installing fittings make sure to inspect for burs or flare imperfections. When cutting fuel line make sure to blow out line to keep debris from moving forward.

NOTE: Always use our dimension O-Ring for water separator, not doing this could lead to priming issues.

- A. Install 10-300 into the "E" port and 10-302 into the "T" port of the FASS, torque to 20 ft./lbs.
FITTINGS COME EQUIPPED WITH THREAD SEALANT, DO NOT USE THREAD TAPE

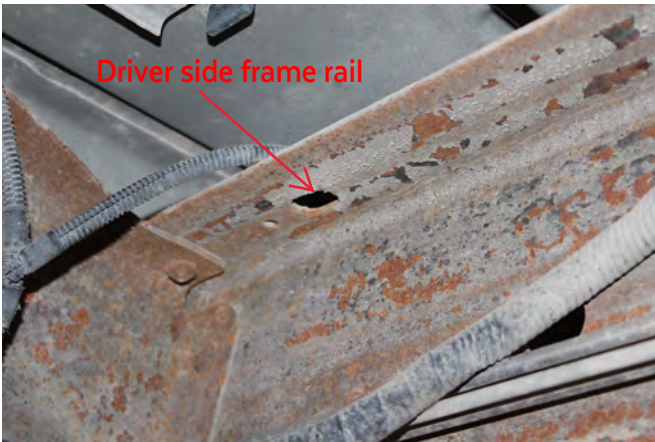


- B. Secure PBR-2002 to pump assembly with (3) 1/4"-20x1 3/4 bolts and (3) WA-1001D.



STEP 2: **MOUNT FUEL SYSTEM**

C. Assemble PFB-2002 and RS-2001C RS this will make contact with frame channel when assembled correctly. Insert the PFB-2002 assembly in to frame channel align the nut with the preexisting hole on the channel.



RS-2001

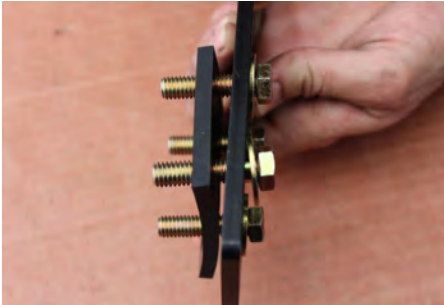


RS-2001C

D. Secure PFB-2002 and RS-2001 with (1) hex bolt 1/2" -20 x 1 1/2" and (1) 1/2" washer to PFB-2002C

STEP 2: **MOUNT FUEL SYSTEM**

- E. Assemble the FASS bracket PBR-2001 using the RS-2002 spacer between PFB-2002 and PBR-2001 bracket with 4-3/8 bolts, nuts, and washers. **Note: Torque bolts not flange nut.** Refer to figure (3-A) to see proper mounting example



RS-2002



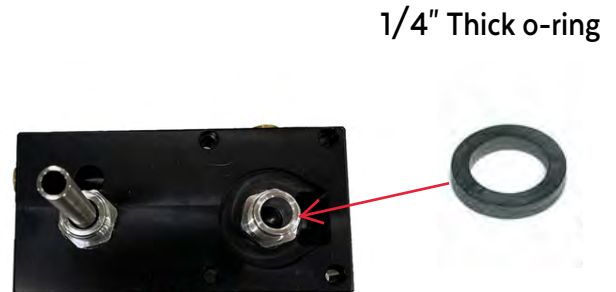
Figure 3-A



NOTE! Be aware of clearance between the cab and the FASS. Leave enough room for your fingers to fit between the FASS and the cab. If the space is too close this will cause a rattle under the truck.

STEP 2: MOUNT FUEL SYSTEM

Note! Our filters come labeled with filter location diagrams located on the filter itself! If you install the filters in the wrong location, this will result in priming issues and damage to the injection system.



F. Using grease lubricate the gasket located on filters. The PF-3001 will have a 1/4" thick o-ring (secondary o-ring). This must be installed to the suction side filter nipple of the FASS filter base. "The side without the long straw". Install the PF-3001 and tighten hand tight. Next spin on the XWS-3002. **DO NOT TIGHTEN THE XWS-3002 AT THIS TIME.** This is key to priming the FASS.



G. Plug in the WH-1006-3 routed along the frame rail into the connector on the FASS motor.

STEP 3: **SUMP INSTALLATION**

A. Locate the lowest point of the fuel tank, which is typically below the factory fuel module. On some applications there is a dimple you can use for a center point reference and it has the flattest surface for sealing the sump.



STEP 3: **SUMP INSTALLATION**

B. Using the center point, drill a small hole to drain the remaining fuel. Recommend having a container large enough to retain the remain fuel. Allow fuel to drain completely.



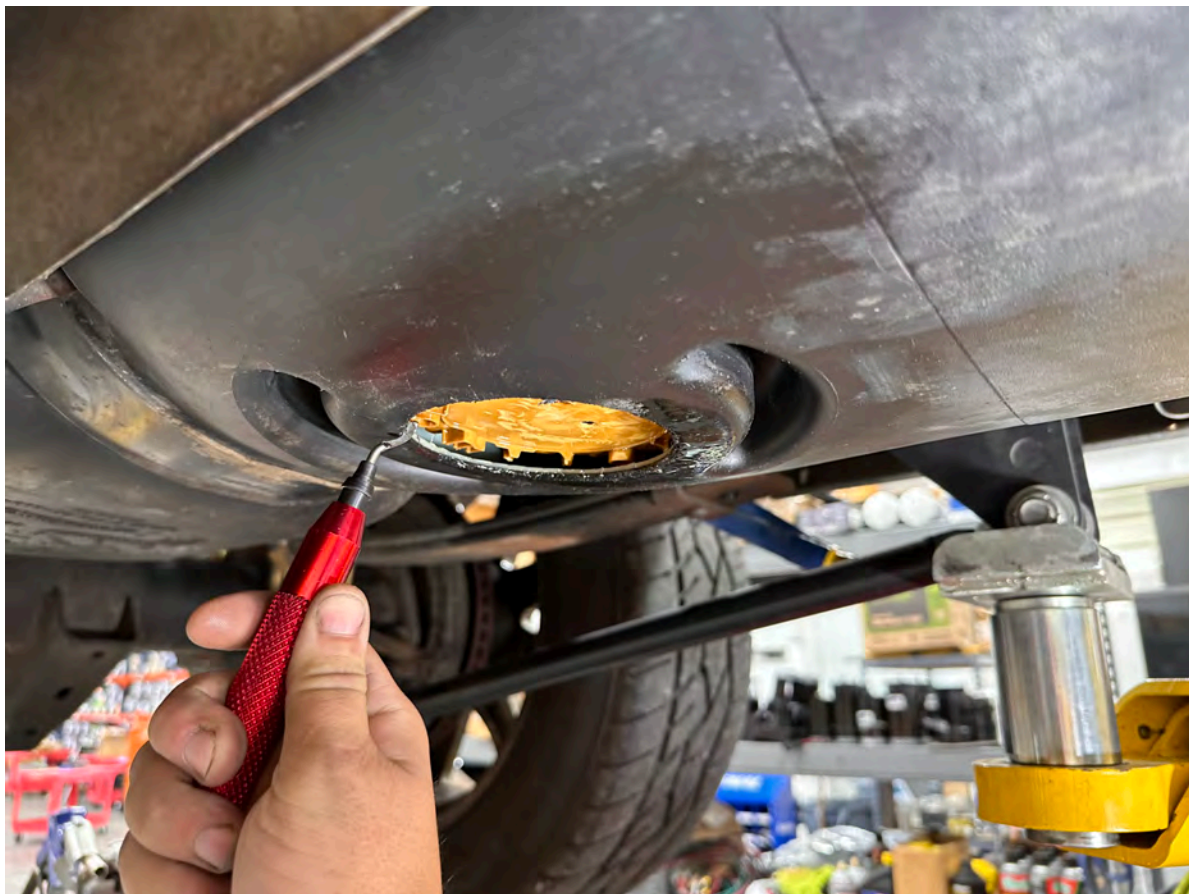
STEP 3: **SUMP INSTALLATION**

C. Using a 3-3/4" hole saw drill the center point previously marked or notated.



STEP 3: **SUMP INSTALLATION**

D. Deburr hole and remove all shavings.

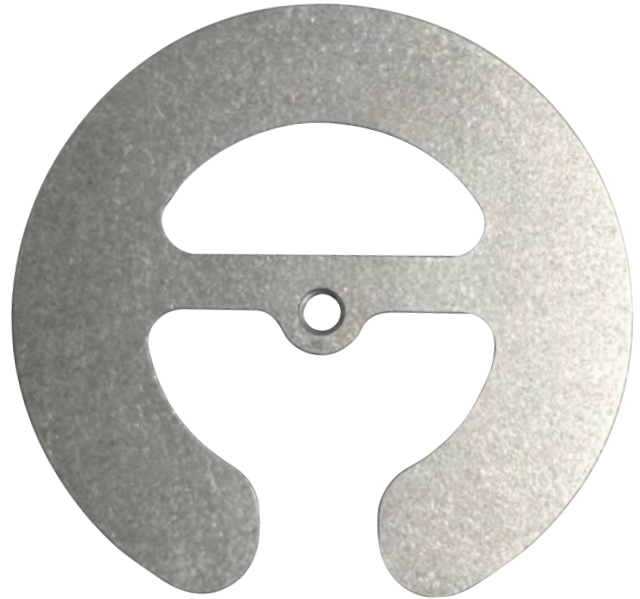


STEP 3: **SUMP INSTALLATION**

E. Install SC-5501 into fuel tank positioned as shown.

NOTE: THIS SIDE FACES SP-5501

NOTE: THIS SIDE FACES THE INSIDE OF TANK



STEP 3: **SUMP INSTALLATION**

F. Using grease, install OR-350VITON into the groove of SP-5501



STEP 3: **SUMP INSTALLATION**

G. Install the supplied 3/8-16x2" SHCS through 0424860 and hand tighten SP-5501 into place.



NOTE: 0424860 MUST BE INSTALLED BEFORE TIGHTENING SP-5501 INTO PLACE

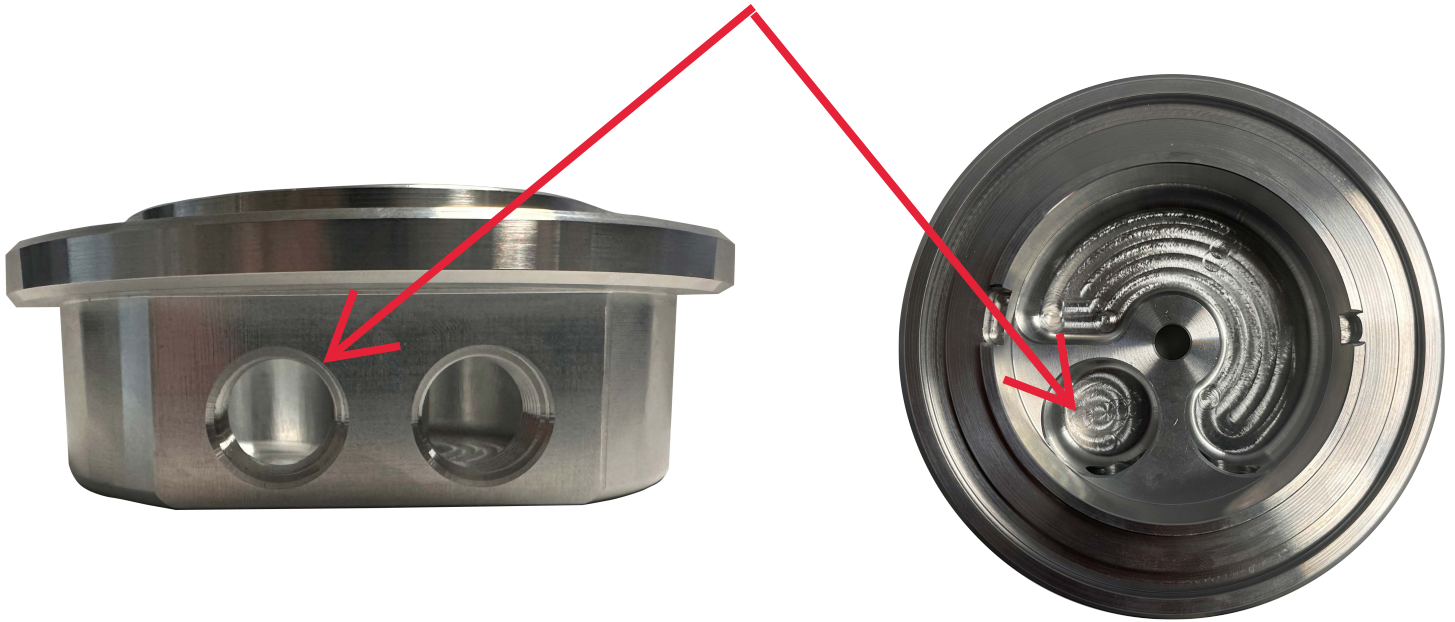


STEP 3: **SUMP INSTALLATION**

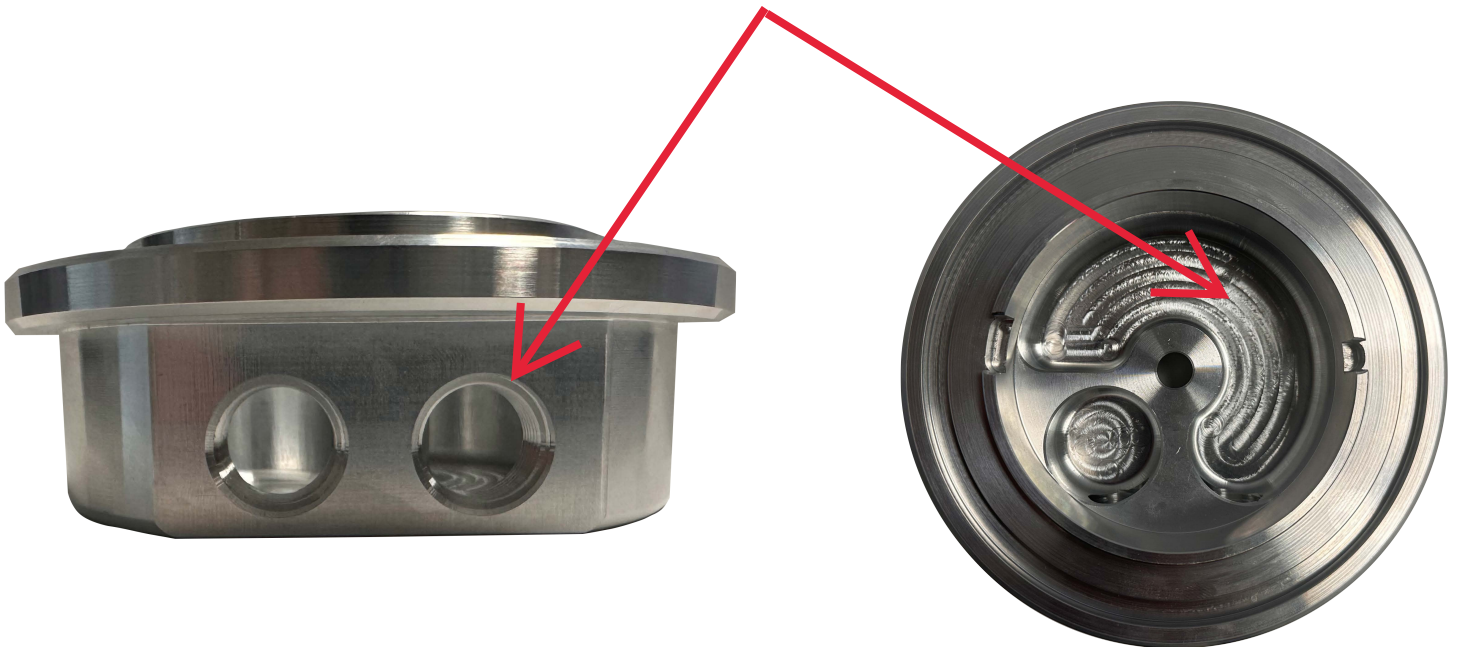
H. Rotate SP-5501 to your desired position and torque the 3/8-16x2" SHCS to 12 FT/LBS .



NOTE: RETURN PORT AND POCKET



NOTE: SUPPLY PORT AND POCKET



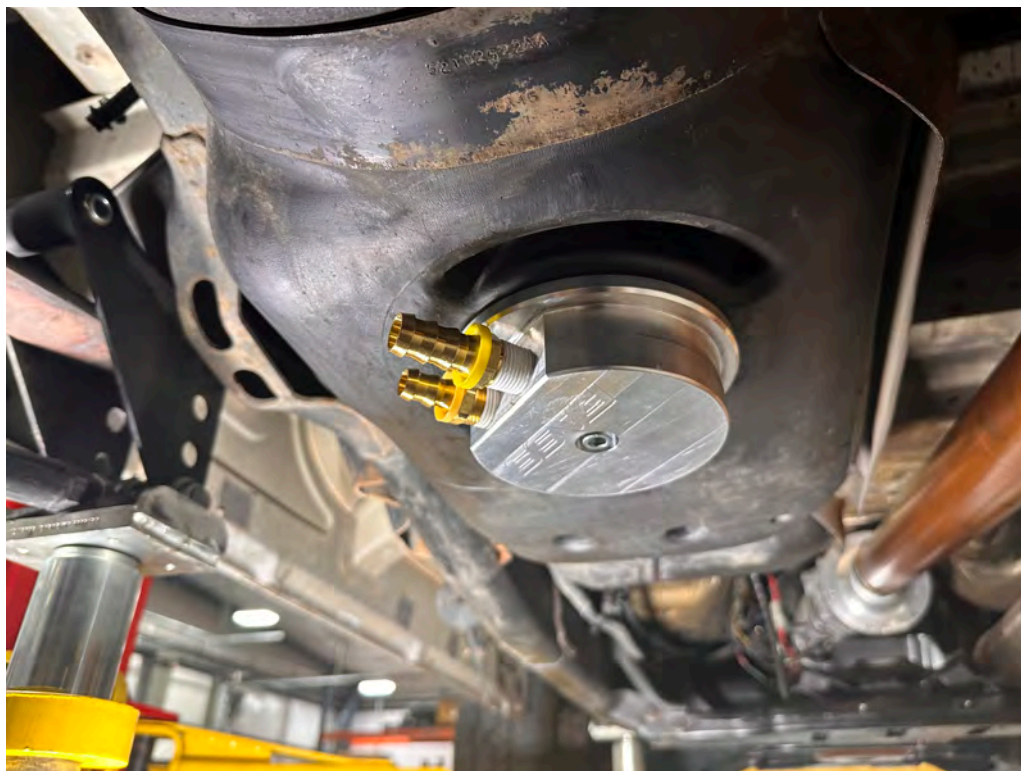
STEP 3: **SUMP INSTALLATION**

- I. Install PL-1004 into the return port of SP-5501 and tighten accordingly.



STEP 3:
SUMP INSTALLATION

J. Install PL-1010 into the suction port of SP-5501 and tighten accordingly.



STEP 4:
INSTALL FUEL LINE

A. Using grease, press the fuel return line to the return port fitting of SP-5501. Route the fuel line to the "R" port on the FASS, then install PL-1002 into FL-1002 using grease. Install PL-1005 onto the FASS return fitting and tighten accordingly.



STEP 4:
INSTALL FUEL LINE

B. Using grease, press the suction line onto the PL-1010 in the suction port of the sump. Route FL-1058 to the "T" port of the FASS and trim to length. Press PL-1058 into FL-1002 using grease, install onto 10-301 and tighten accordingly.



STEP 4:
INSTALL FUEL LINE

Caution: DO NOT use sealant on AN fittings

C. Insert PL-1005 in remaining fuel line. Connect to the 'E' port of the FASS system. Use oil. Torque to 18 ft./lbs. Route this line up to the injection pump.



STEP 4: **Install Fuel Line**

D. Disconnect the factory fuel supply line by squeezing the plastic quick connect. Squeeze the tabs together, push the entire connector forward, then pull the connector off the factory fuel pump. Then install QC-PLUG-38 into the factory fuel line just removed. Secure factory fuel line using a zip tie.



QC-PLUG-38



NOTE: This step will be used for 7.3L and 6.0L engines.

STEP 4:

INSTALL FUEL LINE

Caution: DO NOT use sealant on AN fittings

E. Route the FL-1058 suction line from the suction tube assembly to port 'T' on the FASS system. Cut FL-1058 to needed length. Insert PL-1058 using grease. Conect to 10-302 in port 'T'. Torque to 18 ft./lbs.

NOTE: Hose clamps are not recommended for push lock fittings. They will hold up to 300psi! Use grease on fittings and inside fuel line when installing Push-Lok fittings



"T" Port is fuel supply line, routed to the fuel tank.

F. Route fuel line FL-1002 from the 'R' port of the BHF-1002 to the 'R' port on the FASS system. Cut and insert PL-1005 using grease. Attach fitting to the 'R' port, torque to 18 ft./lbs.



"E" Port is the engine supply line, to be routed to the factory fuel supply line along the inside frame rail on the driver side.

"R" Port is the FASS fuel return, to be routed to the fuel tank.

STEP 4:
INSTALL FUEL LINE
Caution: **DO NOT** use sealant on AN fittings

G. Insert PL-1005 into the second FL-1002 fuel line using grease. Attach fuel line to the 'E' port of the FASS system making a slight bend torque to 18 ft./lbs. Route this line to the engine side of the factory lift pump. Do not cut at this time.



NOTE: Kinked or pinched lines will restrict fuel flow and cause a no start condition.



STEP 4:
INSTALL FUEL LINE
1999-2003 with 7.3L Powerstroke

H. Bypass factory fuel pump.



I. Using a quick disconnect tool, remove the outlet side of the factory fuel pump. **The factory return line on the 7.3L does not require any modification.**

J. Route the fuel line from the “E” port of the FASS to the factory lift pump’s quick disconnect and cut to length. Insert the PLB-12516 into FASS fuel line using grease. Slide the PLB-12516 into the factory quick disconnect until you hear a click. Lock down factory retainer clip.



2003-2007 WITH 6.0L POWERSTROKE

H. Bypass factory fuel pump.

I. Drain fuel from factory pump/filter using a 6mm hex drive, turning it counterclockwise.



STEP 4:

INSTALL FUEL LINE

J. Using quick disconnect tools, remove the fuel lines from the front of the factory fuel pump. Remove the fuel lines attached to the rear of the factory fuel pump by pressing in on the tabs. Install provided



NOTE: Secure all fuel lines with cable ties. Cable ties are an economical way to prevent the possibility of problems occurring!

K. Route the fuel line from the “E” port of the FASS to the factory lift pump’s outlet quick disconnect and cut to length. Insert the PLB-1238 into FASS fuel line using oil. Slide the PLB-1238 into the factory quick disconnect until you hear a click. Lock down factory retainer clip.



L. Measure between the two factory return fittings. Insert two PLB-12516 fittings into the provided FL-1002 fuel line using grease. Insert fuel line into factory quick disconnects until you hear a click. Lock down retainer clip. Secure fuel line.



STEP 4: **INSTALL FUEL LINE**

F. We recommend putting approximately 5 gallons of fuel in the tank prior to filling the tank to check for fuel leaks. Prime the FASS system and check for leaks. Once you confirm no fuel leaks, the tank can be filled to capacity.



STEP 5:

REVIEW INSTALLATION

- 1. Blow out any open lines/ cover any open ports**
- 2. Bolts and fasteners properly tightened?**
- 3. Electrical harness and fuel lines secured and properly tightened? Reconnect the battery.**
- 4. Has the system been primed?**
 - a. Turn key to the ignition position, turning on the FASS pump for 15 sec..**
 - b. Crank engine and allow to run for at least 1 minute.**
- 5. Check for leaks.**
- 6. Start the engine**
- 7. Recheck all fluid and filter connections for leaks**
- 8. This pump comes with a 1 Year Manufacturer's Warranty based on the date it has been manufactured. To receive your extended Lifetime Warranty**

STEP 5: **REVIEW INSTALLATION**

To assist with priming your FASS pump crack the XWS-3002. Turn the key on to activate the FASS pump. When the tone of the pump changes you can tighten up the XWS-3002. If you need a video of the priming process go to www.FASSride.com.



Note: The Red Plastic Plugs located in the “H” ports can stay in place fuel will not flow through these ports. Coolant can be plumbed into these ports to heat the fuel in the winter months.



LIMITATION OF LIFETIME WARRANTY

Disclaimer: To help insure you receive the proper system and customer support at the local level, FASS has a VIP and Authorized Dealer network representing FASS products. This is one reason you must purchase through a dealer to comply with our warranty policies. If you do not, there is no warranty! We recommend you go to www.FASSride.com, click "Find a Dealer", put in their ZIP code, select the type of dealer, and see if the company you purchased from is listed. If they are not, put their phone number in the field below the ZIP code field to see if they are listed. Below these two fields is a list of "Terminated/Unauthorized" dealers. You may want to review this list. If the company is not listed or is on the "Terminated/Unauthorized" list, we suggest you return the product immediately to that dealer and call FASS. We'll recommend you to the nearest dealer.

Diesel Performance Products, Inc. (hereafter "SELLER") gives Limited Warranty as to description, quality, merchantability, fitness for any product's purpose, productiveness, or any other matter of SELLER'S product sold herewith. The SELLER shall be in no way responsible for the product's open use and service and the BUYER hereby waives all rights other than those expressly written herein. This Warranty shall not be extended or varied except by a written instrument signed by SELLER and BUYER.

When MANUFACTURER receives the "ORIGINAL" PRODUCT REGISTRATION form with a copy of the "BILL OF SALE/SALES RECEIPT" within 30 days of the sale, then the following applies! The Warranty will then and only then be validated to that of which typically accompanies your unit for your specific application from the date of sale or for recommended service life and limited solely to the original purchaser and/or vehicle and parts contained within the product's kit. This warranty does not cover normal wear on consumable items such as but not limited to filters, fuel line, wire harness & etc. The warranty does not cover seized gears due to lack of filtration. Warranty is voided if used with other than diesel fuel. Returned items will arrive prepaid to the place of purchase. Diesel Performance Products, Inc. will repair, without cost, any product found to be defective during the warranty period; parts only, or at its option, will replace such products in exchange for the product. Repair or replacements are warranted for the remainder of the original warranty period. All Warranty claims are subject to approval by Diesel Performance Products, Inc.

A Return Material Authorization (RMA) number must be obtained before any product is to be returned to Diesel Performance Products, Inc. for warranty consideration, repair or product return. Requests for product returns must be offset by an equal value order. Return parts must be completed and in resalable condition. No returns after 30 days.

The following information is required to obtain a RMA number before returning product:

Your Name, Address, and Phone Number's

Model and Serial Number (Not Motor Number) Example: Model HD Series, Serial: 00125966 VIN Number of Vehicle

Date of Purchase

Nature of Problem

RMA and Product Serial Number must be on all paperwork and correspondence. Failure to obtain the required information or paperwork will result in \$25.00/item penalty and delay or denial of any warranty claim.

Under no circumstances shall the SELLER and/or MANUFACTURER be liable for any labor charged or travel time incurred in diagnosis for defects, removal, or reinstallation of this product, or any other contingent expenses.

Under no circumstances shall the SELLER and/or MANUFACTURER be liable for any damage or expenses insured by reason of the use or sale of any such equipment. This warranty does not apply to products which Diesel Performance Products, Inc. has determined to have been misused or abused, improperly maintained by the user, or where the malfunction or defect can be attributed to the use of non-genuine Diesel Performance Products, Inc. parts.

IN THE EVENT THAT THE BUYER DOES NOT AGREE WITH THIS AGREEMENT: THE BUYER MAY PROMPTLY RETURN THIS PRODUCT, IN A NEW AND UNUSED CONDITION, WITH A DATED PROOF OF PURCHASE, TO THE PLACE OF PURCHASE WITHIN THIRTY (30) DAYS FROM DATE OF PURCHASE FOR A FULL REFUND LESS SHIPPING.

THE INSTALLATION OF THIS PRODUCT INDICATES THAT THE BUYER HAS READ AND UNDERSTANDS THIS AGREEMENT AND ACCEPTS ITS TERMS AND CONDITIONS.

