



# TITANIUM SIGNATURE SERIES INSTALLATION MANUAL

## ALL 1/2" FUEL PORTS



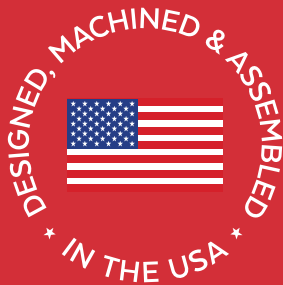
*Powerstroke 6.7L*

*\*Bypassing the Factory Lift Pump\*  
Standard Pickup Truck*

*2017-2022*

### APPLICATION:

- ND-TS-F18-180F-140G**  
(140GPH @ 65PSI)
- ND-TS-F18-250F-220G**  
(220GPH @ 65PSI)
- ND-TS-F18-290F-240G**  
(240GPH @ 65PSI)



**Note: Cab and Chassis  
may require modifications**



[www.fassride.com](http://www.fassride.com)

(866) 769.3747

## **Thank you for choosing FASS, from Diesel Performance Products, Inc.**

FASS specializes in building extremely high-quality fuel products. We have earned an unsurpassed reputation for excellence in our industry by using only the highest-quality American-made components. In order to support our American workers and our American economy, more than 98+ percent of our products are manufactured completely in the United States.

Of course, that dedication to excellence comes at a price, but it is important to remember that price does not dictate quality-quality dictates price! We will never compromise by using cheaper, foreign-made components, like so many of our competitors do.

Customer satisfaction is our top priority and we strive always to provide outstanding customer service. Our Research and Development department, in conjunction with our Dealer Support Department, continually searches for ways to improve quality, expand our product line, and provide superb support. Our exclusive ViP Network ensures that customers receive the proper products and support at the local level. The extended lifetime warranty is only available on products purchased from the network. There is no warranty on products not purchased outside the network.

## **IMPORTANT:**

*In order to qualify for the lifetime extended warranty, your product registration form and proof of purchase from an authorized dealer must be submitted to FASS Fuel Systems within 30 days of purchase. Failure to comply will void the warranty. We have the right to deny any warranty believed to be false, altered or purchased through an unauthorized or terminated dealer. A current list of authorized dealers can be found on our website, [FASSRide.com](http://FASSRide.com).*

The complete conditions of the Limitation of Warranty can be found in the back of this manual, and [FASSRide.com](http://FASSRide.com).

**For more information,  
contact Technical Support:  
Diesel Performance Products, Inc.  
16234 State Hwy O.  
Marthasville, MO 63357  
636-433-5410**



**WARNING!**

**This product has NO WARRANTY unless:**

**1. It has been purchased from an **Authorized** or **ViP FASS Dealer**. If in doubt, check [www.FASSRide.com](http://www.FASSRide.com).**

**2. It is registered within thirty (30) days of purchase.**

**Other conditions may apply. Please see full warranty information.**

***NOTE:* Warranty is **void** if product was purchased below FASS website advertised pricing.**

**ATTENTION!**

**Before you begin installation**

**Register for your Warranty ONLINE at**

**<https://www.fassride.com/register-a-warranty/>**

**No online access, call our TECH Support at**

**1-866-769-3747**

# FOLLOW THESE STEPS TO ENSURE A SIMPLE, CORRECT INSTALLATION OF YOUR NEW TITANIUM FUEL SYSTEM

## ATTENTION:

**Be sure to identify the proper FASS System and fuel line configuration. For help, our product finder can be found at [www.FASSride.com](http://www.FASSride.com). Follow the instructions to see fuel line detail.**

- 1** Pay close attention to ALL WARNINGS
- 2** Read all instructions before starting installation of this product.
- 3** Inventory the package components. Notify the place of purchase immediately of any parts missing or damaged.
- 4** The installation recommendations contained within are guidelines. Use good judgment and take into consideration your vehicle's accessories.
- 5** For best results in accuracy and efficiency (due to training, communication, and our relationship with our dealer network), we recommend a VIP FASS dealer for the installation. They are prepared to install the FASS fuel pumps with the most efficiency. If a situation or problem arises during the installation, the dealer is prepared to handle it. Diesel Performance Products, Inc. is not responsible for any installation mistakes.
- 6** If you have any questions or concerns that cannot be addressed with your dealer, email or call FASS.

---

**If any installation procedure is uncertain, contact FASS technical support.  
Call customer service at 636-433-5410,  
or send us an e-mail: [techsupport@FASSride.com](mailto:techsupport@FASSride.com)  
with the following information:**

---

Your name, address and daytime phone number  
Model (ND-TS-F18-180F-140G)  
(ND-TS-F18-250F-220G) (ND-TS-F18-290F-240G)  
Last 6 digits of vehicles' VIN

Date of purchase  
Nature of Your Concern  
Serial number .....



# INSTALLATION MANUAL

## 140 GPH - 220 GPH - 240 GPH

(Installation Videos are available at [www.fassride.com](http://www.fassride.com))

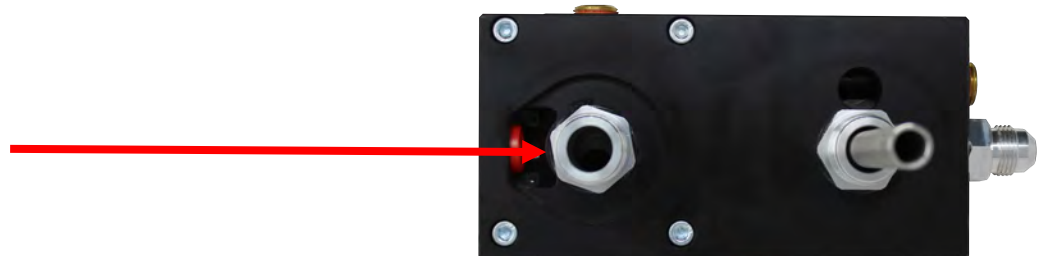
### RECOMMENDED APPLICATION

**ND-TS-F18-180F-140G:** Powerstroke (6.7L) 2017-2022 with stock - 700 horsepower

**ND-TS-F18-250F-220G:** Powerstroke (6.7L) 2017-2022 with 700 - 1,100 horsepower

**ND-TS-F18-290F-240G:** Powerstroke (6.7L) 2017-2022 with 1,100 - 1,500 horsepower

1. **Read all instructions before starting installation of this product!**
2. **Installing the improper FASS Pump can cause severe engine damage.**
3. **Secure vehicle from ROLLING!**
4. **Cab and Chassis may require modifications**
5. **Consult vehicle's manufacturers' instructions concerning the electrical system before attempting any electrical connections.**
6. **Flush and clean all brass fittings and fuel line from debris.**
7. **Keep debris from entering the internals of the system during installation. Getting debris in the water separator nipple can lock up the motor. If the motor does lock up from debris call FASS for technical assistance.**

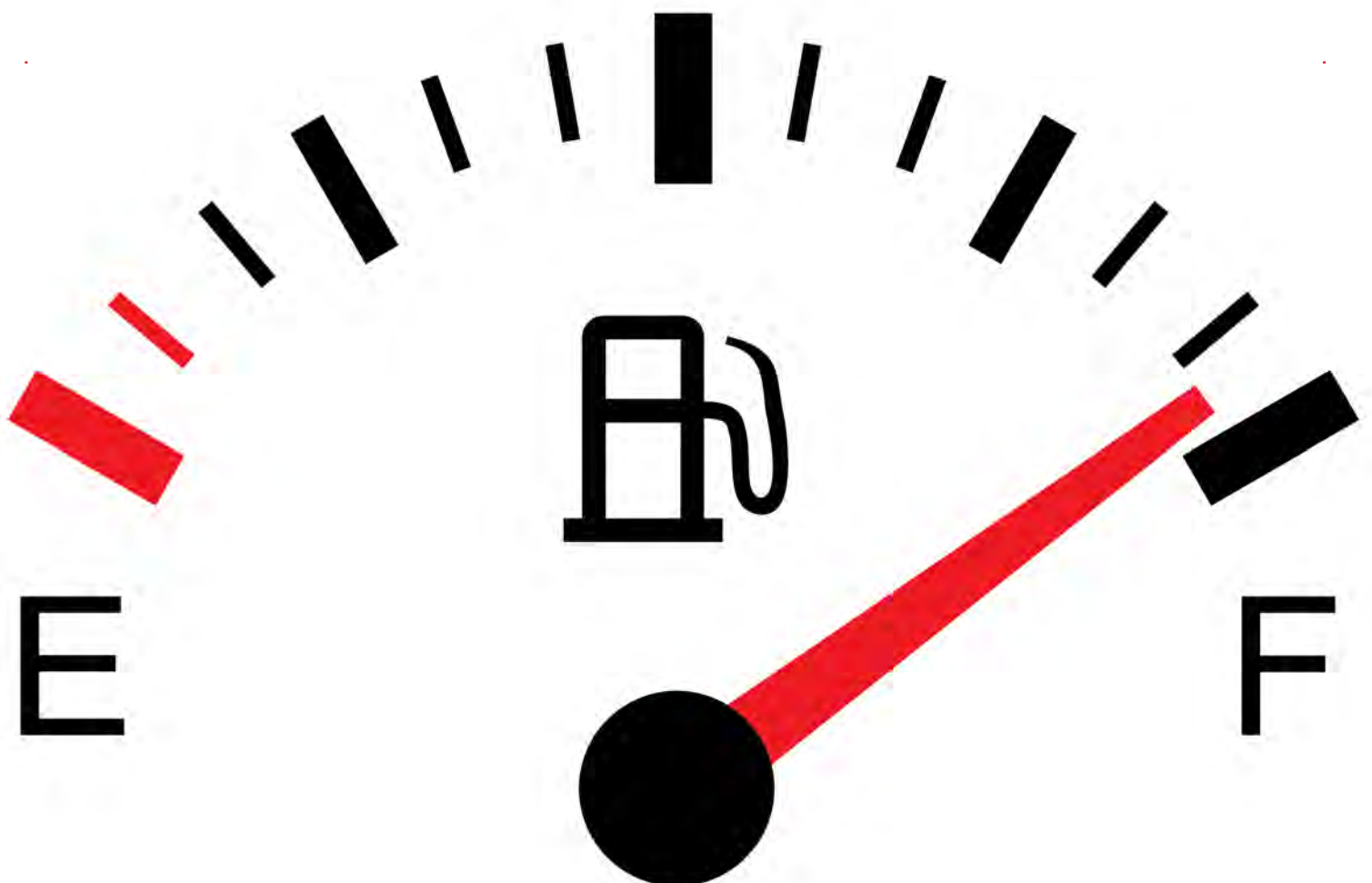


9. **Wear safety glasses when operating power tools such as drills and grinders or when using a punch or chisel.**
10. **Properly secure lines to prevent chaffing.**



**WARNING!**

**Always be sure to fill the fuel tank to full after a new FASS installation. Failure to do so can result in excessive sound output, or priming issues!**



**TITANIUM  
SIGNATURE SERIES**

**140 GPH - 220 GPH - 240 GPH**

**65 psi (Approximately)**

Rear View



Front View



**PUMP GUIDE:**

- 1. "E" To Engine**
- 2. "R" Return to Tank**
- 3. Serial Number**
- 4. "T" Fuel Inlet**
- 5. Electric Heater Ports**
- 6. "G" Gauge Port**

**Installation Guide**

- Step 1. Install Electrical**
- Step 2. Mount the FASS**
- Step 3. Sump Installation**
- Step 4. Fuel Line Installation**
- Step 5. Review Installation**



www.fassride.com  
(866) 769.3747

# TITANIUM SIGNATURE SERIES

## 140 GPH - 220 GPH - 240 GPH

### 65 PSI (Approximately)

Note: Going over 100 PSI WILL void warranty.

**NOTE: WARRANTY MAY BE VOID  
IF SILICONE BAND IS REMOVED  
FROM MOTOR!!**



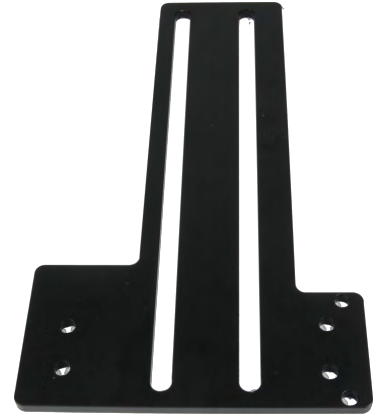


# CONTENTS

**NOTE:** Owner's Manual available for download on our website,  
[www.FASSride.com](http://www.FASSride.com)



**PBR-2004**



**PBR-2001**



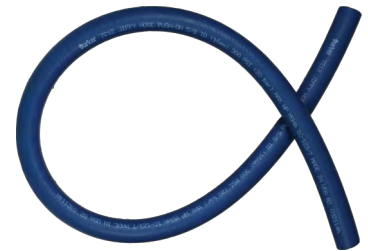
**MP-9077-ND**



**LRB-1001**



**FL-1002x17'**



**FL-1058x7'**



**WH-1006-3**



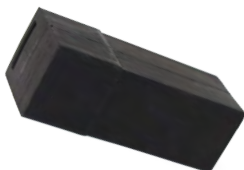
**LR-1001**



**SP-5501**



**SC-5501**

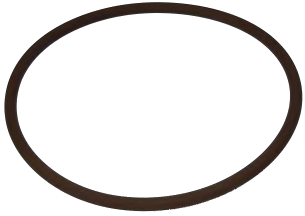


**RELAY COVER**



**30 AMP FUSE**

# MOUNTING PACKAGE CONTENTS



**OR-350VITON**



**0424860**



**SHCS 3/8"-16x2"**



**TWO (2)  
PL-2003**



**QC-PLUG-12**



**TWO (2)  
QC-4600**



**THREE (3)  
WA-1001D**



**ONE (1)  
PL-1058**



**10-300**



**PL-1010**



**PL-1004**



**10-305**



**46116**

**ADD-A-CIRCUIT  
46177**



**10-302**



**ONE (1)  
HC-1001**



**TWO (2)  
72478**



**FOUR (4) HEX BOLT  
3/8" -16x11/2"**



**THREE (3)  
HEX  
BOLT  
1/4"-20x  
13/4"**



**FIVE (5)  
LOCKING NUT 3/8"**



**FIVE (5)  
3/8" WASHERS**

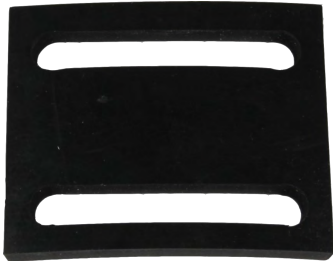


**TWO (2)  
RING TERMINAL**



**A614C56-55-05**

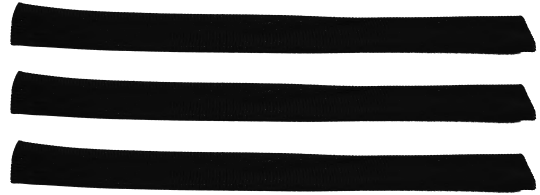
# MOUNTING PACKAGE CONTENTS



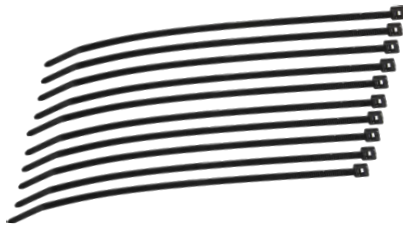
RS-2002



TWO (2)  
SELF TAPPING SCREW



THREE (3)  
1,200°F HEAT SHIELD



CABLE TIES



DIELECTRIC GREASE



TWO (2)  
OR-017

OR-030

*NOTE: THESE SPARE BASE O-RINGS ARE INCLUDED WITH THE KIT IN THE EVENT OF A PINCHED O-RING DURING ASSEMBLY*



LOCKING NUT 5/16"



5/16" WASHERS



HEX BOLT  
3/8" -16x1"



HEX BOLT  
5/16" -18x1"

## **WARNING:**

The supplied 1,200°F heat shielding must be installed where FASS fuel line routes above the exhaust system. Failure to install heat shielding can result in a possible fire hazard!

***NOTE: FASS Fuel System will be installed on the passengers side of this vehicle!  
Install heat shielding where fuel lines route above the exhaust system!***



**STEP 1:**  
**INSTALL ELECTRICAL HARNESS**

The installation of the electrical harness is done first, allowing power to be applied to the pump for lubrication purposes later in the installation.

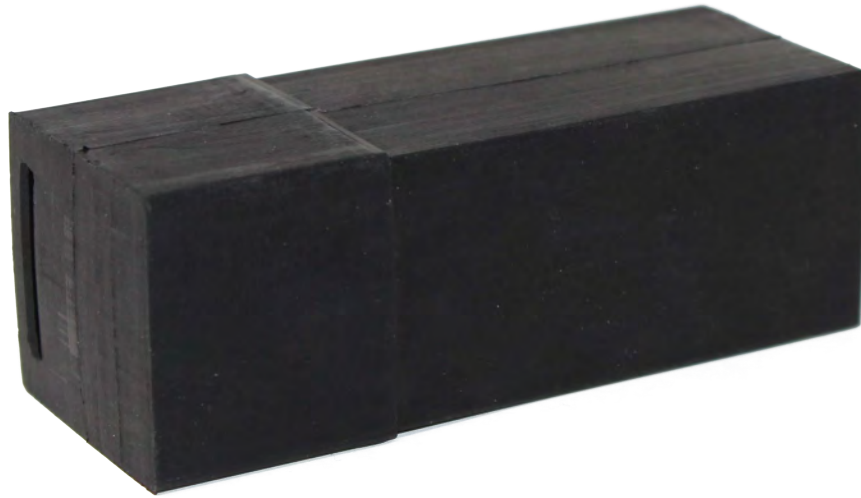
**NOTE: USE SUPPLIED DIELECTRIC GREASE  
SPARINGLY ON ALL ELECTRICAL  
CONNECTIONS! BE SURE TO GREASE RELAY  
PIGTAIL!**



**STEP 1:**  
**INSTALL ELECTRICAL HARNESS**

The installation of the electrical harness is done first, allowing power to be applied to the pump for lubrication purposes later in the installation.

***Install the Relay Cover onto the relay on the FASS harness.***



**STEP 1:**  
**INSTALL ELECTRICAL HARNESS**

The installation of the electrical harness is done first, allowing power to be applied to the pump for lubrication purposes later in the installation.

**NOTE: BE SURE TO INSTALL THE SUPPLIED  
30 AMP FUSE INTO THE FASS WIRING  
HARNESS!!**



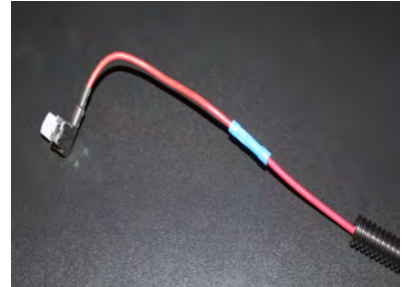
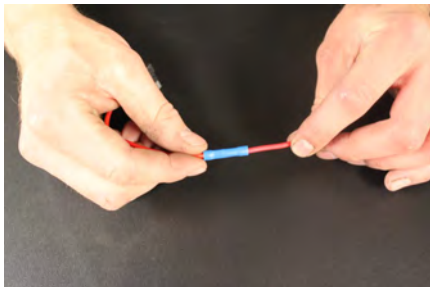
## **STEP 1:** **INSTALL ELECTRICAL HARNESS**

The installation of the electrical harness is done first, allowing power to be applied to the pump for lubrication purposes later in the installation.

- A.** Crimp the ring terminals to the red and green wires of the WH-1006-3 Wire Harness. Attach red wire to the positive terminal of the battery and the green wire to the negative terminal. Use supplied dielectric grease on all electrical connections.



- B.** Place wire from ADD-A-CIRCUIT 46177 and WH-1006-3 into butt connector. Using crimping tool connect ADD-A-CIRCUIT 46177 and WH-1006-3 with butt connector. Install 46116 to ADD-A-CIRCUIT 46117 top slot (near wire that feeds additional circuit).



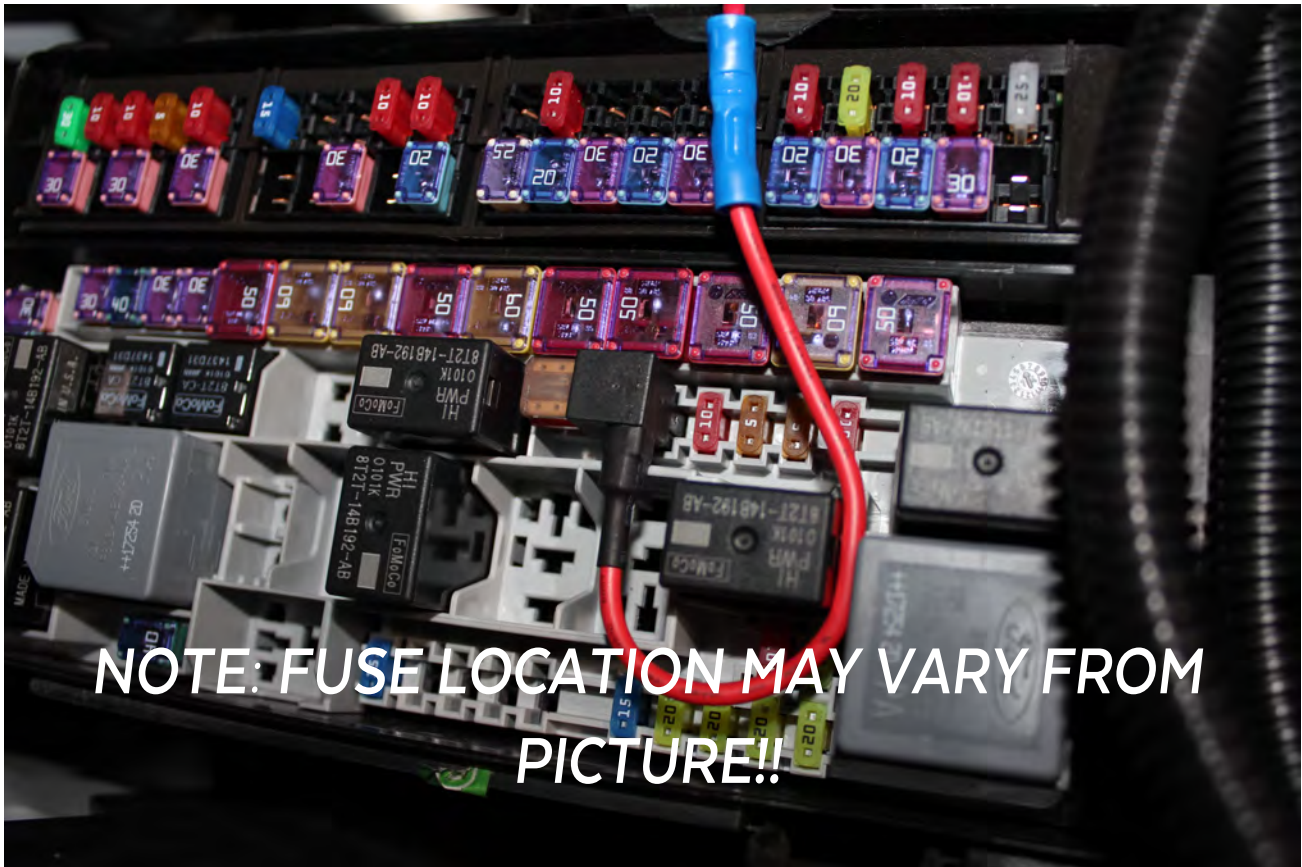
- C.** Secure relay and fuse in an upright position, as shown, to prevent moisture from entering. Be sure to use supplied dielectric grease on relay pigtail.





## **STEP 1:** **INSTALL ELECTRICAL HARNESS**

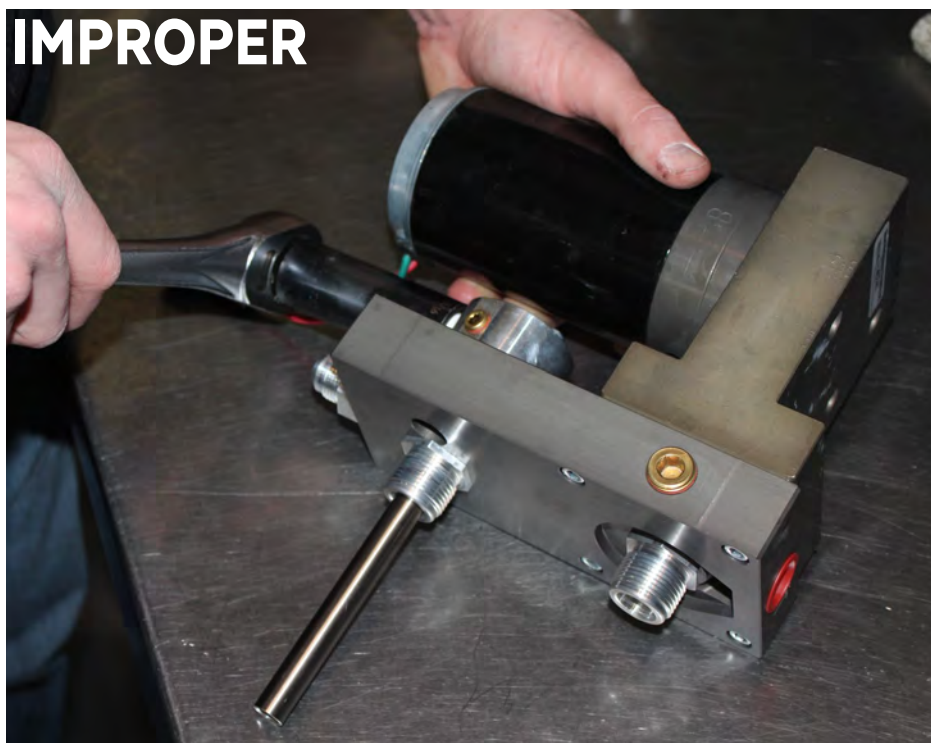
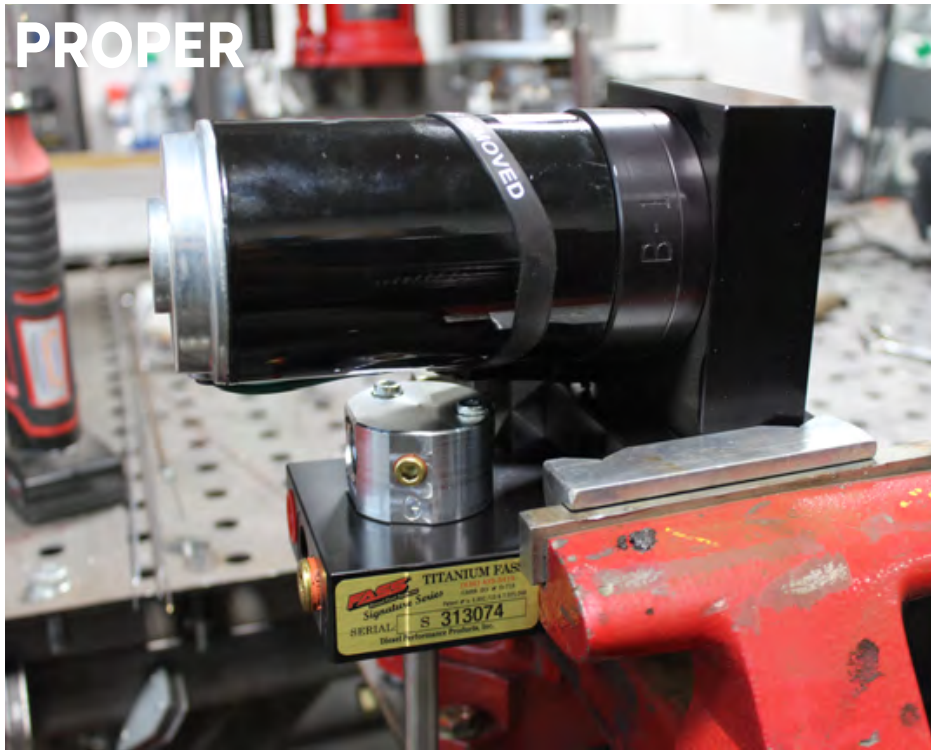
**D.** Route the single red wire of WH-1006-3 to the engine bay fuse panel. Remove a fuse (maximum of 10A) that is “hot” when the key is on. Use a test probe to locate the “hot side” of the circuit in the fuse block. Install the Add-A-Circuit into the open location. Install the pulled fuse into the open space on the fuse tap.



**E.** Route WH-1006-3 wire harness along frame rail to mounting location of pump. Completion of this step will be addressed in the mounting step.

**NOTE:**

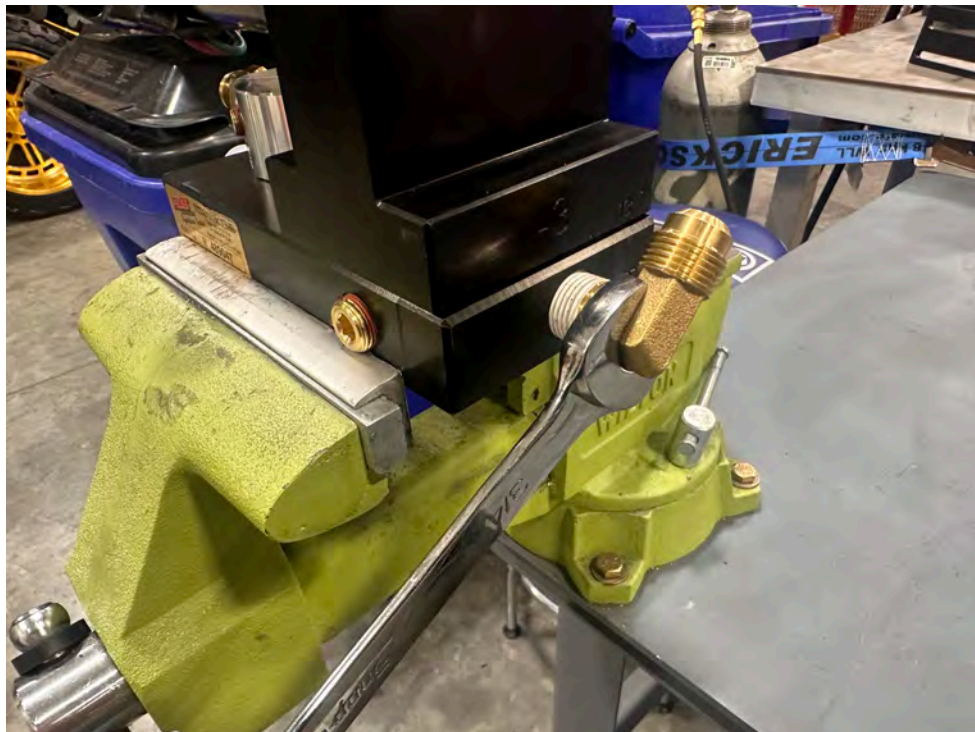
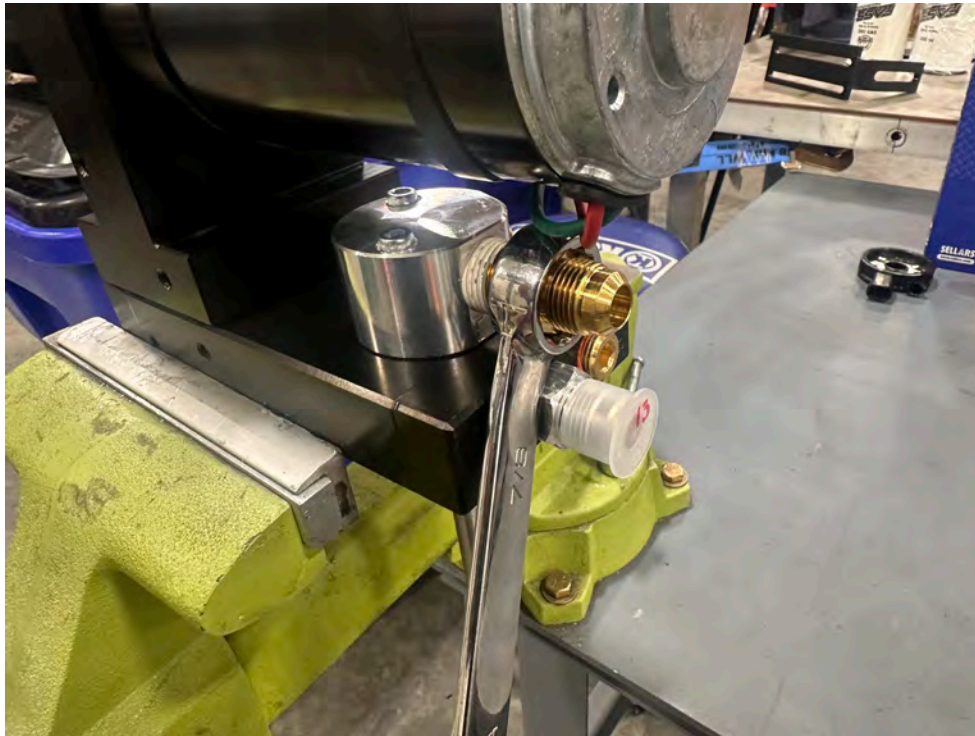
**ATTENTION:** While installing fittings into Titanium pump **DO NOT** Apply side pressure to draw tube of pump



## **STEP 2:** **MOUNT FUEL SYSTEM**

**NOTE: Before installing fittings make sure to inspect for burrs or flare imperfections. When cutting fuel line make sure to blow out line to keep debris from moving forward.**

**A.** Install 10-300 into the E port of the FASS and 10-302 into the T port of the FASS. Tighten both fittings accordingly.



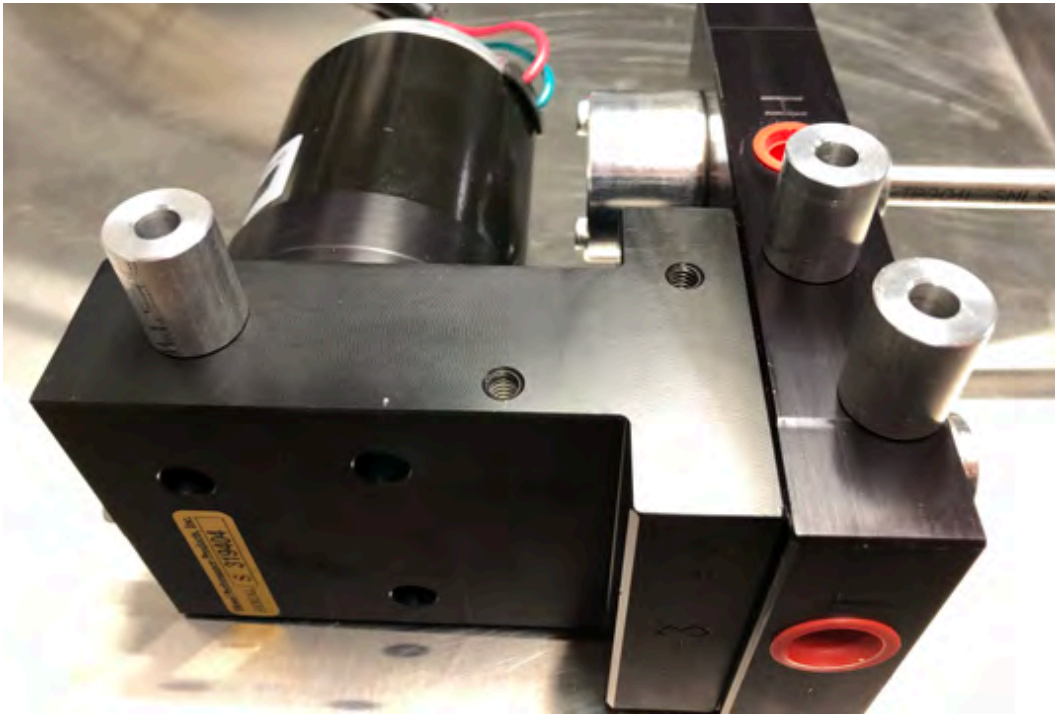
## **STEP 2:** **MOUNT FUEL SYSTEM**

**B.** Place the 3/8" and 5/16" bolts through the supplied washers and the factory drilled holes on the rear passenger body mount. Place PBR-2004 onto the factory body mount using the supplied locking nuts and tighten accordingly.



## **STEP 2:** **MOUNT FUEL SYSTEM**

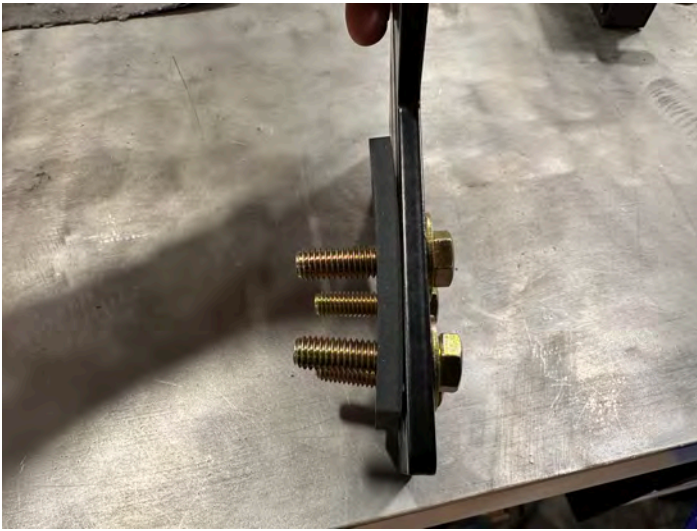
C. Place the three supplied aluminum spacers onto the FASS as pictured. Place the three 1/4" bolts through PBR-2001 and place the bracket onto the FASS and tighten accordingly.



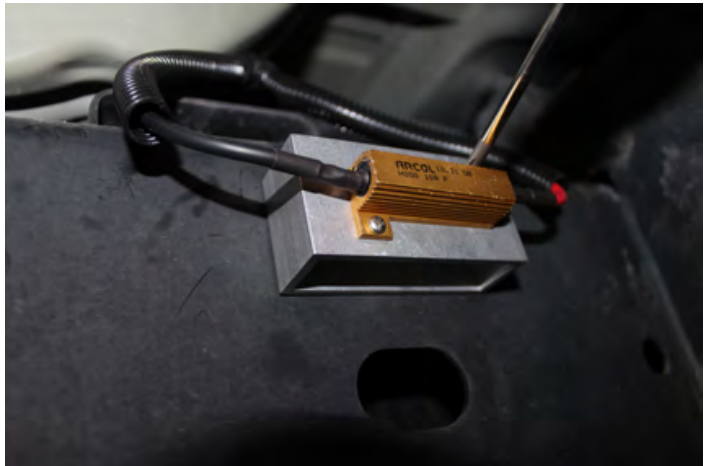
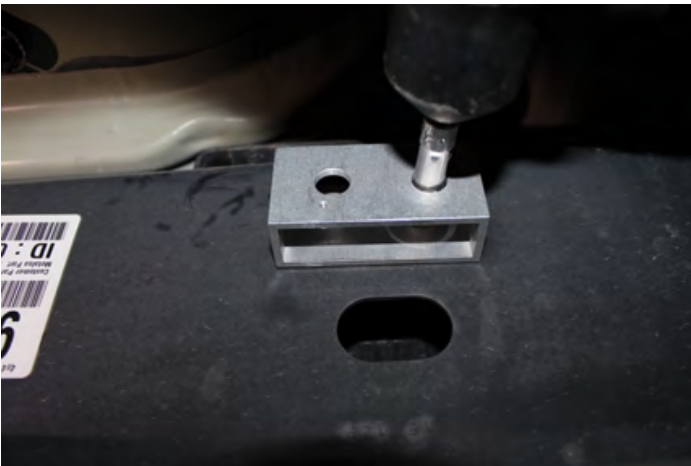
## **STEP 2:** **MOUNT FUEL SYSTEM**

D. Place the four 3/8" bolts through the supplied washers an PBR-2002 with the supplied rubber spacer RS-2002. Place the bracket onto PBR-2004 using the four supplied locking nuts and tighten accordingly.

**NOTE: TORQUE BOLTS NOT FLANGE NUTS**



E. Secure LRB-1001 to DRIVER'S Side frame rail with supplied self-tapping screws. Secure LR-1001 to LRB-1001 with supplied #4 bolts.



## STEP 2: MOUNT FUEL SYSTEM

**NOTE: If fuel pressure gauge is pulsating after FASS installation, use snubber valve (Cat Part # 7S-3795)**

- F. Apply motor oil to gasket located on filters. Attach to system and hand tighten.



**Extreme Water Separator - Install XWS-3002 on side of pump with draw tube in the middle of the filter nipple.**



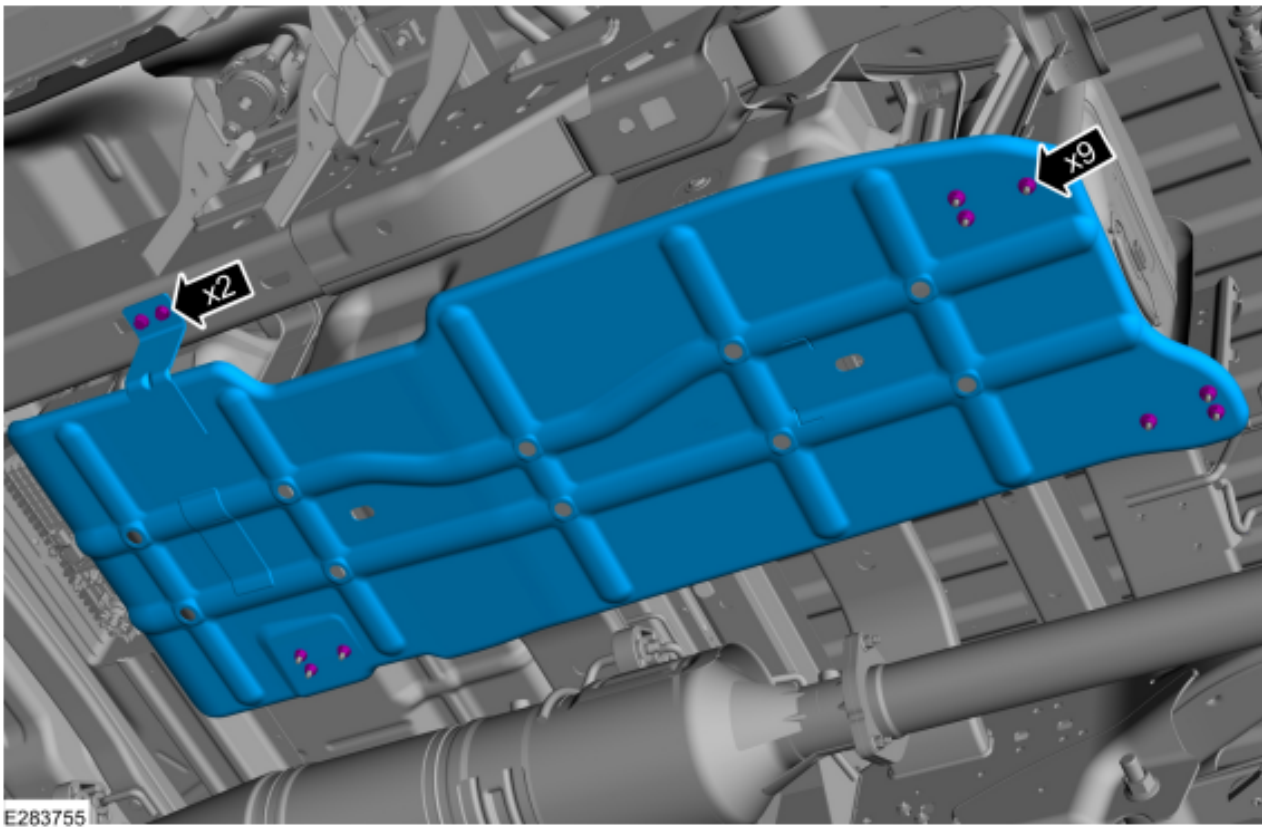
**Particulate Filter - Install PF-3001 on filter nipple without the draw tube. Make sure to insert O-Ring provided on nipple.**



**Note: O-Ring must be put back on suction side of pump. Failure to do so can result in priming issues, cavitation or pressure losses.**

## **STEP 3:** **SUMP INSTALLATION**

**A. Remove the OEM fuel tank skid plate.**





## **STEP 3:** **SUMP INSTALLATION**

**B. Locate the lowest point of the fuel tank, which is typically below the factory fuel module. On some applications there is a dimple you can use for a center point reference and it has the flattest surface for sealing the sump.**



## **STEP 3:** **SUMP INSTALLATION**

**C. Using the center point, drill a small hole to drain the remaining fuel. Recommend having a container large enough to retain the remain fuel. Allow fuel to drain completely.**



## **STEP 3:** **SUMP INSTALLATION**

**D. Using a 3-3/4" hole saw drill the center point previously marked or notated.**



## **STEP 3:** **SUMP INSTALLATION**

**E. Deburr hole and remove all shavings.**

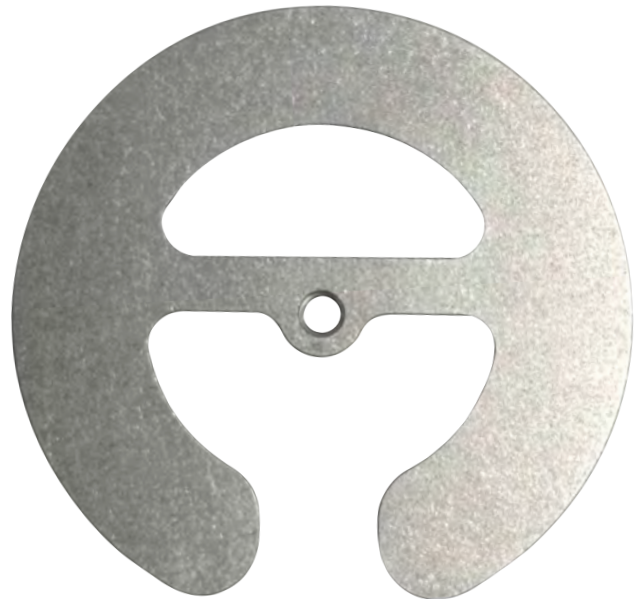


## **STEP 3:** **SUMP INSTALLATION**

F. Install SC-5501 into fuel tank positioned as shown.

**NOTE: THIS SIDE FACES SP-5501**

**NOTE: THIS SIDE FACES THE INSIDE OF TANK**



## **STEP 3:** **SUMP INSTALLATION**

**G. Using grease, install OR-350VITON into the groove of SP-5501**



## **STEP 3:** **SUMP INSTALLATION**

H. Install the supplied 3/8-16x2" SHCS through 0424860 and hand tighten SP-5501 into place.



**NOTE: 0424860 MUST BE INSTALLED BEFORE TIGHTENING SP-5501 INTO PLACE**



## **STEP 3:** **SUMP INSTALLATION**

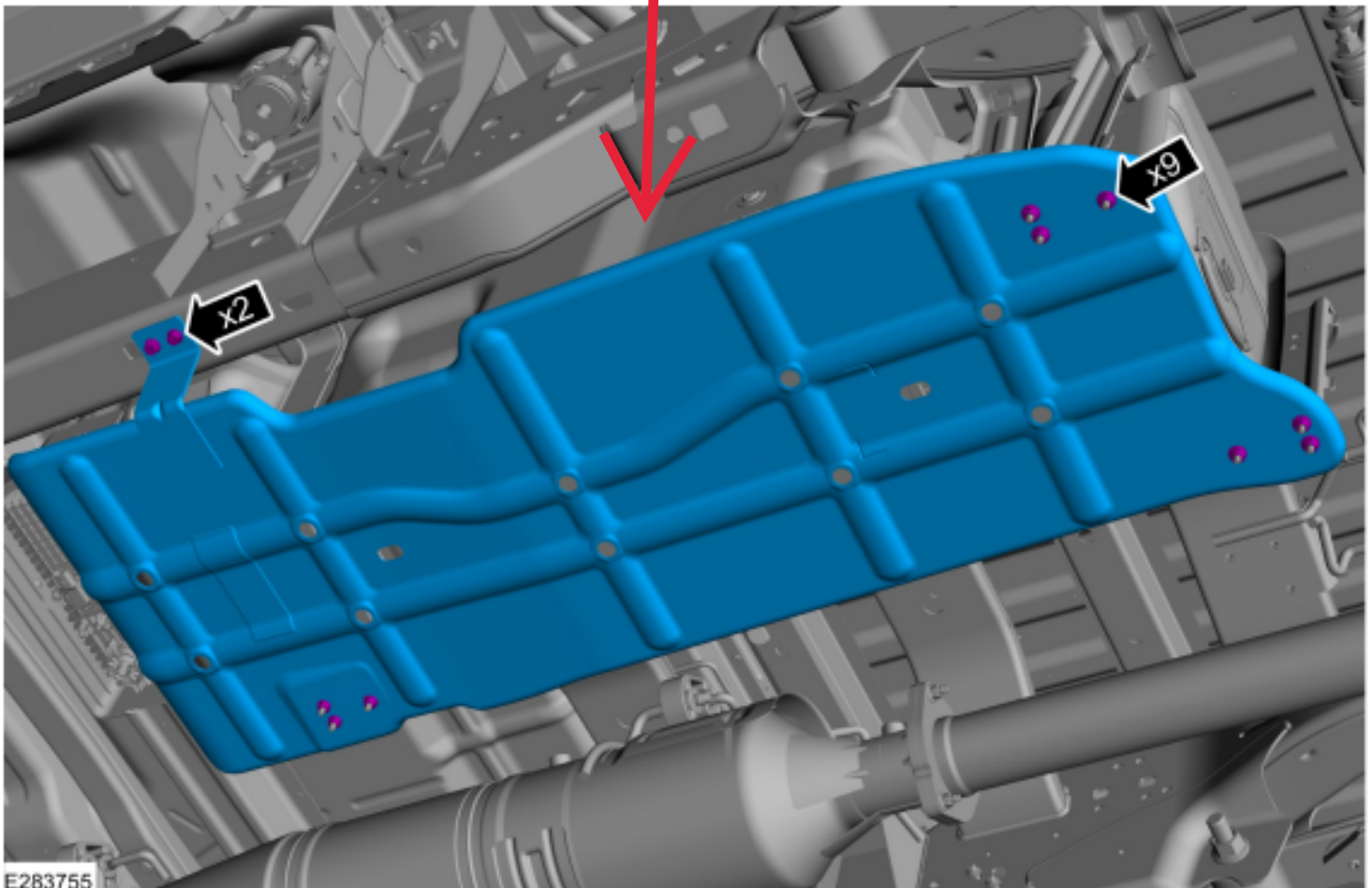
I. Rotate SP-5501 to your desired position and torque the 3/8-16x2" SHCS to 12 FT/LBS .



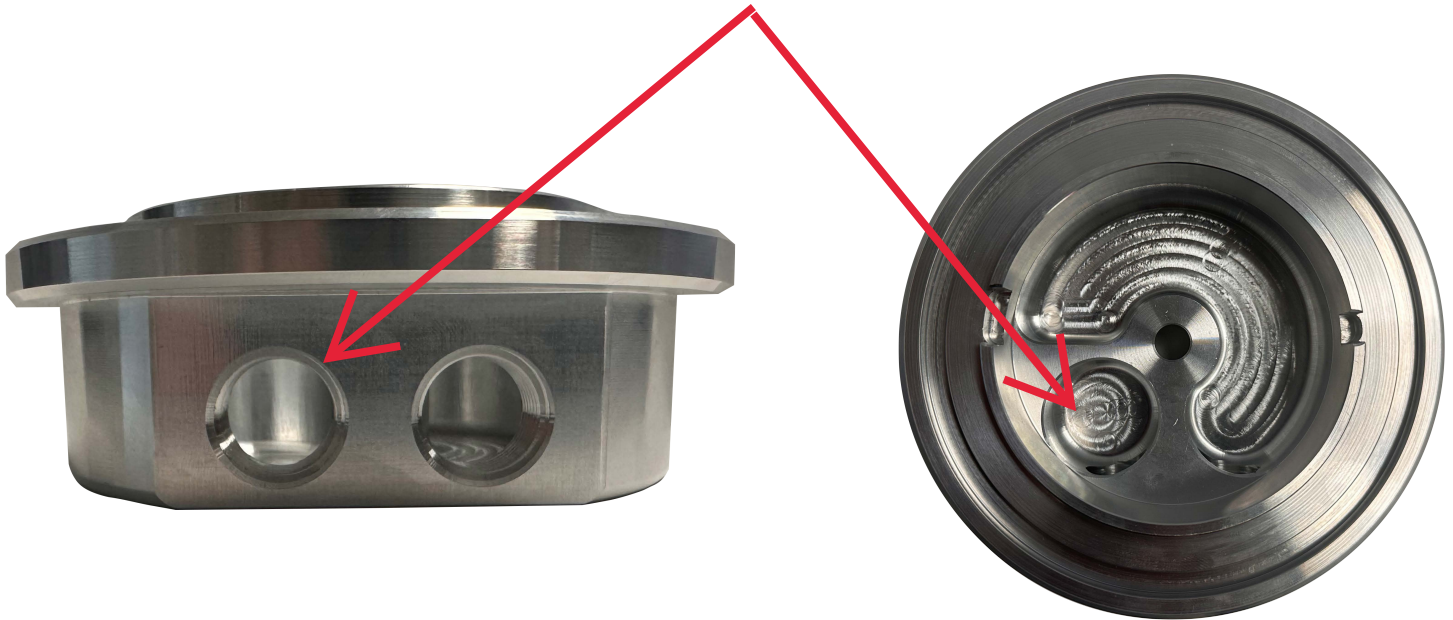


## **STEP 3:** **SUMP INSTALLATION**

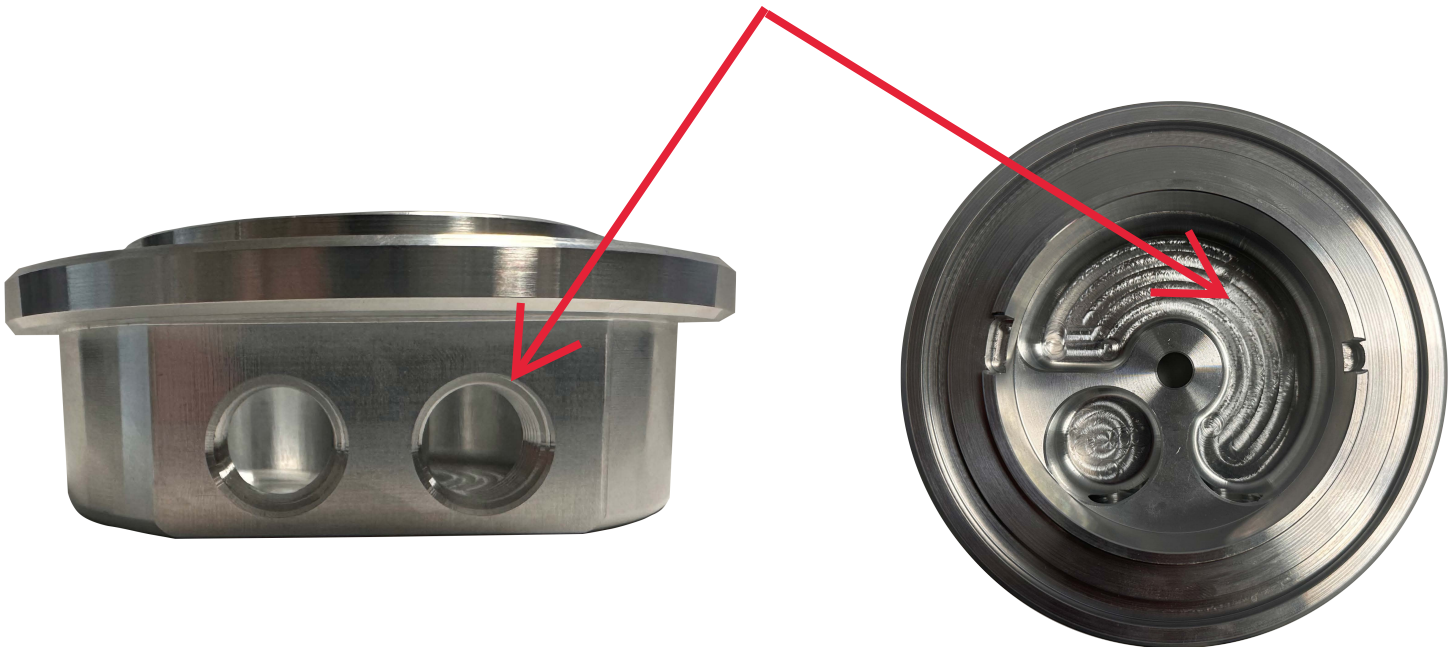
**NOTE: YOU WILL NEED TO USE A HOLESAW OR SIMILAR TOOL AND CUT A CLEARANCE HOLE IN THE SKID PLATE FOR THE SUMP.**



**NOTE: RETURN PORT AND POCKET**



**NOTE: SUPPLY PORT AND POCKET**



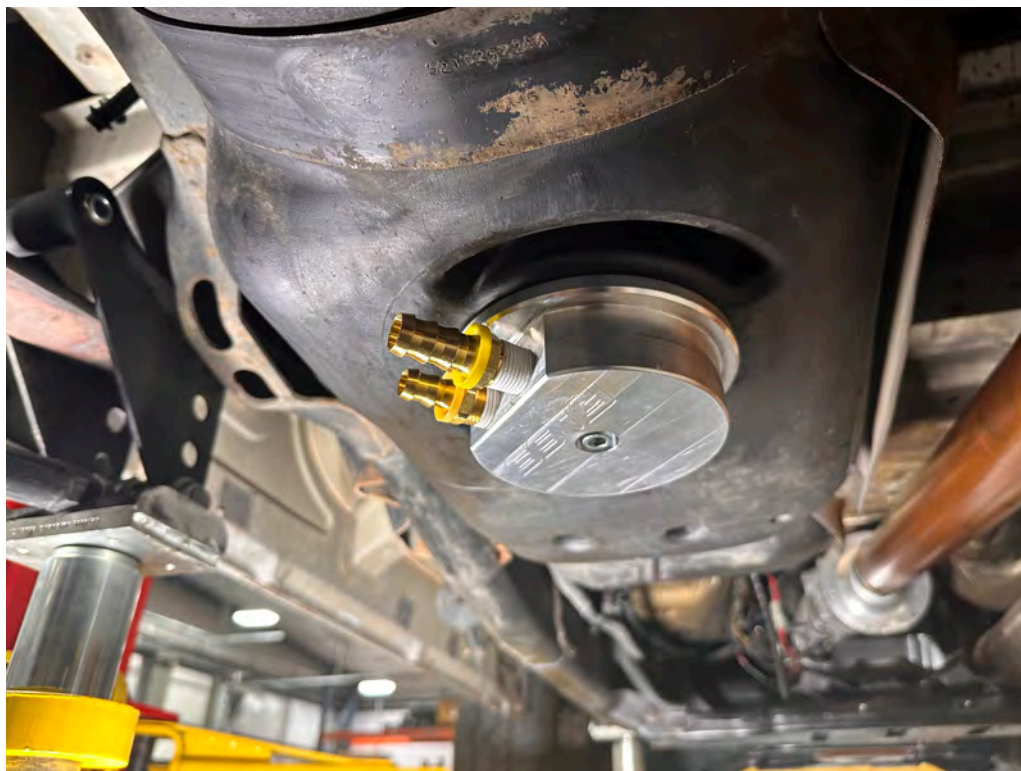
## **STEP 3:** **SUMP INSTALLATION**

**J. Install PL-1004 into the return port of SP-5501 and tighten accordingly.**



## **STEP 3:** **SUMP INSTALLATION**

**K. Install PL-1010 into the suction port of SP-5501 and tighten accordingly.**



**STEP 4:**  
**INSTALL FUEL LINE**  
Caution: **DO NOT** use sealant on AN fittings

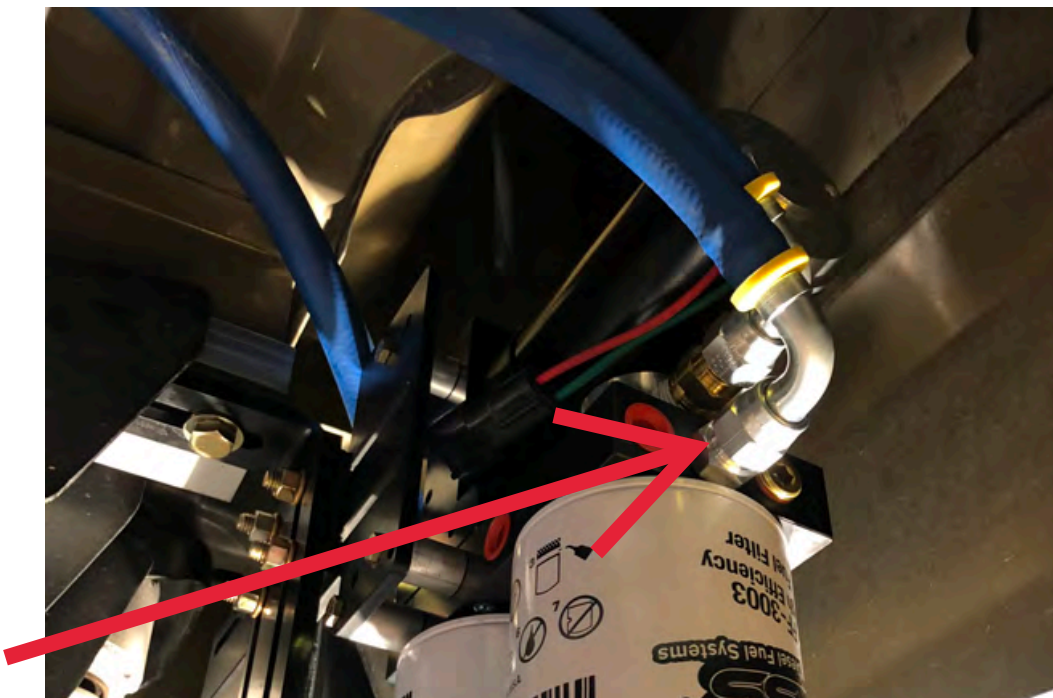
- A. Install the fuel line heat shield on all 3 fuel lines that will be routed over the exhaust system. Be very sure the shielding is perfectly centered above the exhaust!



- B. Secure the fuel line high above the exhaust system with the supplied cable ties. Failure to secure the fuel lines can result in a possible fire hazard!

**STEP 4:**  
**INSTALL FUEL LINE**

C. Using grease, press the fuel return line to the return port fitting of SP-5501. Route the fuel line to the "R" port on the FASS, then install PL-2003 into FL-1002 using grease. Install PL-2003 onto the FASS return fitting and tighten accordingly.



## **STEP 4:** **INSTALL FUEL LINE**

**D. Using grease, press the suction line onto the PL-1010 in the suction port of the sump. Route FL-1002 to the "T" port of the FASS and trim to length. Press PL-1058 into FL-1002 using grease, install onto 10-301 and tighten accordingly.**



**STEP 4:**  
**INSTALL FUEL LINE**

**Caution: DO NOT use sealant on AN fittings**

**E. Insert PL-1005 in remaining fuel line. Connect to the 'E' port of the FASS system. Use oil. Torque to 18 ft./lbs. Route this line up to the injection pump.**





**STEP 4:**  
**INSTALL FUEL LINE**

Caution: **DO NOT** use sealant on AN fittings

F. Install QC-PLUG-12 into the open quick connect fitting.



**STEP 4:**  
**INSTALL FUEL LINE**

**Caution: DO NOT use sealant on AN fittings**

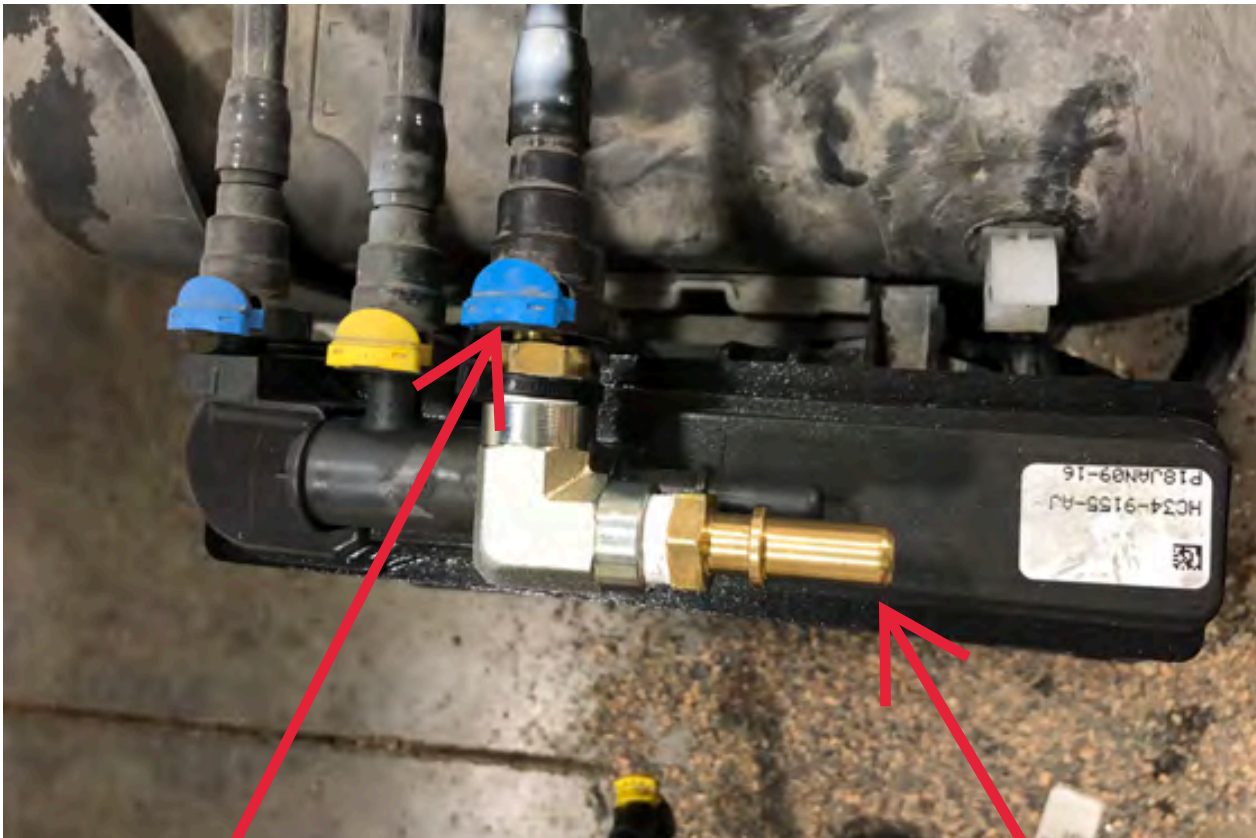
**G. Install A614C56-55-05 into FL-1002 and secure with hose clamp HC-1001. Connect A614C56-55-05 to the engine feed line.**



## **STEP 4:** **INSTALL FUEL LINE**

H. Drain the OEM water separator housing of fuel.

I. Bypass factory fuel filter housing with 10-305/QC-4600 assembly. Be sure to install thread tape onto both QC-4600's.



**TO SENDING UNIT**

**FUEL RETURN  
LINE FROM THE  
ENGINE**

**STEP 4:**  
**INSTALL FUEL LINE**

J. Secure all fuel lines and electrical components away from any moving parts using supplied cable ties.



## **STEP 4:** **INSTALL FUEL LINE**

**K. We recommend putting approximately 5 gallons of fuel in the tank prior to filling the tank to check for fuel leaks. Prime the FASS system and check for leaks. Once you confirm no fuel leaks, the tank can be filled to capacity.**



## **STEP 5:** **REVIEW INSTALLATION**

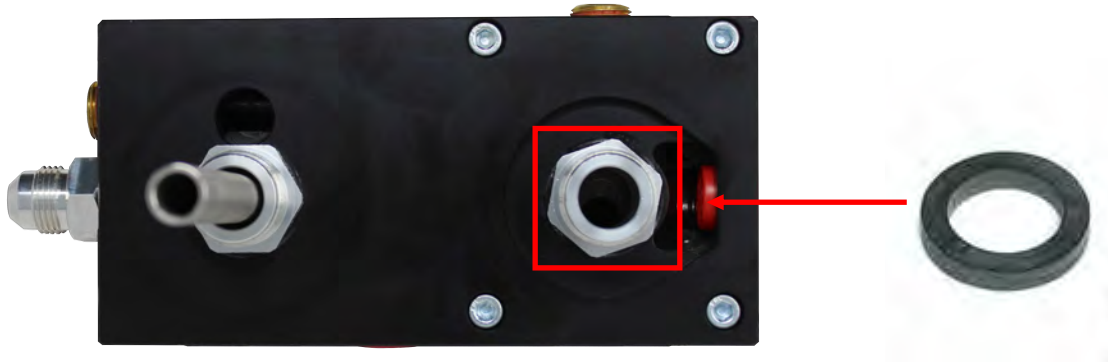
\*\*\*\*\*The factory suction line can be capped off or removed from the truck. The openings on the filter and tank will need to be capped off to keep debris from getting into lines or canister.\*\*\*\*\*

To assist with priming your FASS pump crack the XWS-3002. Put power to the FASS pump to activate the pump. When the tone of the pump changes you can tighten up the fuel filter. If you need a video of the priming process go to [www.FASSride.com](http://www.FASSride.com).



Note: The Red Plastic Plugs located in the "H" ports can stay in place fuel will not flow through these ports. Coolant can be plumbed into these ports to heat the fuel in the winter months.

## **STEP 5:** **REVIEW INSTALLATION**



Note: O-Ring must be put back on suction side of pump. Failure to do so can result in priming issues, cavitation, or pressure losses.

1. Blow out any open lines/cover any open ports
2. Bolts and fasteners properly tightened?
3. Electrical harness and fuel lines secured and properly tightened? Reconnect the battery.
4. Has the system been primed?
  - a. Turn key to the ignition position, turning on the FASS pump for 15 sec..
  - b. Crank engine and allow to run for at least 1 minute.
5. Check for leaks.
6. Start the engine
7. Recheck all fluid and filter connections for leaks
8. This pump comes with a 1 Year Manufacturer's Warranty based on the date it has been manufactured. To receive your extended Lifetime Warranty, you have 30 days from date of purchase to send the completed warranty information



[www.fassride.com](http://www.fassride.com)

(866) 769.3747

## LIMITATION OF LIFETIME WARRANTY

**Disclaimer:** To help insure you receive the proper system and customer support at the local level, FASS has a VIP and Authorized Dealer network representing FASS products. This is one reason you must purchase through a dealer to comply with our warranty policies. If you do not, there is no warranty! We recommend you go to [www.FASSride.com](http://www.FASSride.com), click "Find a Dealer", put in their ZIP code, select the type of dealer, and see if the company you purchased from is listed. If they are not, put their phone number in the field below the ZIP code field to see if they are listed. Below these two fields is a list of "Terminated/Unauthorized" dealers. You may want to review this list. If the company is not listed or is on the "Terminated/Unauthorized" list, we suggest you return the product immediately to that dealer and call FASS. We'll recommend you to the nearest dealer.

Diesel Performance Products, Inc. (hereafter "SELLER") gives Limited Warranty as to description, quality, merchantability, fitness for any product's purpose, productiveness, or any other matter of SELLER'S product sold herewith. The SELLER shall be in no way responsible for the product's open use and service and the BUYER hereby waives all rights other than those expressly written herein. This Warranty shall not be extended or varied except by a written instrument signed by SELLER and BUYER.

When MANUFACTURER receives the "ORIGINAL" PRODUCT REGISTRATION form with a copy of the "BILL OF SALE/SALES RECEIPT" within 30 days of the sale, then the following applies! The Warranty will then and only then be validated to that of which typically accompanies your unit for your specific application from the date of sale or for recommended service life and limited solely to the original purchaser and/or vehicle and parts contained within the product's kit. This warranty does not cover normal wear on consumable items such as but not limited to filters, fuel line, wire harness & etc. The warranty does not cover seized gears due to lack of filtration. Warranty is voided if used with other than diesel fuel. Returned items will arrive prepaid to the place of purchase. Diesel Performance Products, Inc. will repair, without cost, any product found to be defective during the warranty period; parts only, or at its option, will replace such products in exchange for the product. Repair or replacements are warranted for the remainder of the original warranty period. All Warranty claims are subject to approval by Diesel Performance Products, Inc.

A Return Material Authorization (RMA) number must be obtained before any product is to be returned to Diesel Performance Products, Inc. for warranty consideration, repair or product return. Requests for product returns must be offset by an equal value order. Return parts must be completed and in resalable condition. No returns after 30 days.

The following information is required to obtain a RMA number before returning product:

Your Name, Address, and Phone Number's

Model and Serial Number (Not Motor Number) Example: Model HD Series, Serial: 00125966 VIN Number of Vehicle

Date of Purchase

Nature of Problem

RMA and Product Serial Number must be on all paperwork and correspondence. Failure to obtain the required information or paperwork will result in \$25.00/item penalty and delay or denial of any warranty claim.

Under no circumstances shall the SELLER and/or MANUFACTURER be liable for any labor charged or travel time incurred in diagnosis for defects, removal, or reinstallation of this product, or any other contingent expenses.

Under no circumstances shall the SELLER and/or MANUFACTURER be liable for any damage or expenses incurred by reason of the use or sale of any such equipment. This warranty does not apply to products which Diesel Performance Products, Inc. has determined to have been misused or abused, improperly maintained by the user, or where the malfunction or defect can be attributed to the use of non-genuine Diesel Performance Products, Inc. parts.

IN THE EVENT THAT THE BUYER DOES NOT AGREE WITH THIS AGREEMENT: THE BUYER MAY PROMPTLY RETURN THIS PRODUCT, IN A NEW AND UNUSED CONDITION, WITH A DATED PROOF OF PURCHASE, TO THE PLACE OF PURCHASE WITHIN THIRTY (30) DAYS FROM DATE OF PURCHASE FOR A FULL REFUND LESS SHIPPING.

THE INSTALLATION OF THIS PRODUCT INDICATES THAT THE BUYER HAS READ AND UNDERSTANDS THIS AGREEMENT AND ACCEPTS ITS TERMS AND CONDITIONS.